

Liquid-phase oxidation of 2,6-di-*tert*-butylphenol in alkaline medium with sulfuric oxygen-containing organic compounds

© Renat M. Akhmadullin,^{1*} Dinar R. Gatiyatullin,¹ Alfia G. Akhmadullina,¹ Lev V. Verizhnikov,¹ Timur F. Nigmatullin,²⁺ Natalia A. Mukmeneva,^{2*} and Ilnur A. Karimov³

¹RDC Ahmadullin S. Sibirsky Tract 34, b. 10. Kazan, 420029. Republic of Tatarstan. Russia.

Phone: +7 (987) 273-41-41. E-mail: ahmadullins@gmail.com

²Technology of Synthetic Rubber Department. Kazan National Research Technological University.

Karl Marx St., 68. Kazan, 420015. Republic of Tatarstan. Russia. Phone: +7 (9375) 22-83-44.

E-mail: timurhadidchemist@gmail.com

³Technology of Engineering Materials Department. Kazan National Research Technological University.

Karl Marx St., 68. Kazan, 420015. Republic of Tatarstan. Russia. Phone: +7 (9510) 66-67-00.

E-mail: ilnyr.1987@mail.ru

*Supervising author; +Corresponding author

Keywords: 2,6-di-*tert*-butylphenol, liquid-phase oxidation, sterically hindered diphenoquinone, sulfuric oxygen-containing organic compounds.

Abstract

The oxidation of 2,6-di-*tert*-butylphenol to 3,3',5,5'-tetra-*tert*-butyl-diphenoquinone in alkaline medium with sulfuric oxygen-containing organic compounds (dimethylsulfoxide, dimethyl sulfone) and aqueous solution of potassium hydroxide has been studied. An effective alkaline catalyst for 2,6-di-*tert*-butylphenol oxidation is considered. The alkaline catalyst is based on products of mercaptides oxidation, obtained in process of caustic regeneration of liquefied petroleum gases sweetening from mercaptanes. Elementary and fractional analyses of catalyst has been defined. A comparative analysis of the kinetics of oxidation of 2,6-di-*tert*-butyl phenol with model reactions have been investigated.

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