Full Paper

Reference Object Identifier – ROI: jbc-02/16-45-2-22 *Subsection:* Inorganic Chemistry. Publication is available for discussion in the framework of the on-line Internet conference "*Butlerov readings*". http://butlerov.com/readings/ Submitted on March 02, 2016.

Sorption extraction of vanadium from acidic solutions

© Denis P. Ordinartsev,¹* Alexey V. Sviridov,^{1.+} Stanislav S. Naboychenko,² and Vladislav V. Sviridov¹

¹Department of Chemical Wood Technology, Biotechnology and Nanomaterials. Institute of Chemical Processing of Vegetable Raw Materials and Industrial Ecology. Ural State Forestry University. Sibirskiy Trakt, St., 37. Yekaterinburg, 620100. Sverdlovsk Region, Russia. Phone: +7 (343) 262-97-61. E-mail: denis ordinartsev@mail.ru ²Department of Heavy Non-Ferrous Metals. Institute of Materials Science and Metallurgy. Ural Federal University Named after the first President of Russia B.N. Yeltsin. Mira St, 19. Ekaterinburg, 620002. Russia.

*Supervising author; ⁺Corresponding author

Keywords: sorption, extraction of vanadium, montmorillonite, bentonite, sorbent, thermodynamic parameters.

Abstract

There are some problems in obtaining vanadium in hydrometallurgical production. First, the vanadium must be selectively separated from metal ions present in the solution after acid treatment of the ore. Secondly, the vanadium forms a large number of different compounds, depending on concentration and pH. In this article, one of the methods of vanadium extraction by the adsorption from acid solution are presented. As the sorbent for the extraction of vanadium used montmorillonite sorbent intercalated cationic surfactants (didecyldimethylammonium chloride). Didecyldimethylammonium chloride was fixed in the interlayer space of the sorbent, thus changing its properties (sorption capacity, surface charge, the interparticle interaction coagulation). As a result of the intercalation ζ -potential of the surface of the sorbent has changed from negative to positive, and the sorbent received the property to selectively adsorb of vanadium.

It is found that on the surface of modified sorbent adsorbs only polyanions of vanadium. The thermodynamic studies have shown that the interaction with the vanadium active centers of the sorbent occurs in an "ion associates" and corresponds to the physical adsorption. The physical adsorption is characterized by a weak interaction of the sorbent with sorbed matter, which allowed regeneration of sorbent and desorption of vanadium.

References

- [1] A.A. Ivankin, A.A. Fotieva. Chemistry of pentavalent vanadium in aqueous solutions. *Sverdlovsk, Ural sci. center of the RAS.* **1971**. 194p. (russian)
- [2] E.M. Rabinovich, V. Mizin. Complex processing of vanadium raw materials: the steel industry. *Yekaterinburg: Ural branch of RAS.* **2005**. 414p. (russian)
- [3] V.N. Mushin, L.B. Khamzina. Analytical chemistry of vanadium. Moscow. Science. 1981. 189p. (russian)
- [4] E.V. Ganebnyh, A.V. Sviridov, G.I. Maltsev, Removing zinc from aqueous solutions by highly modified aluminosilicates. *Chemistry and chemical technology*. **2015**. No.23. P.89-95. (russian)
- [5] E.V. Ganebnyh, A.V. Sviridov, G.I. Maltsev, K.L. Timofeev. Treatment of industrial wastewater aluminosilicate sorbents. *Nonferrous metal №12*. 2015. (russian)
- [6] E.V. Ganebnyh, A.V. Sviridov, V.A. Elizarov. The aluminosilicate sorbents in water purification technology. *Ecology and Industry of Russia.* **2009**. No.11. P.28-30. (russian)
- [7] A.V. Sviridov, D.P. Ordinartsev, V.V. Sviridov, U.L. Uriev. A method of producing pentoxide vanadium from vanadium-containing slag. *Patent RF*, No. 2515154, **2012**.
- [8] V.L. Volkov. Phases of implementation based on vanadium oxides. Sverdlovsk USC AS USSR. 1987. 180p. (russian)
- [9] D.S. Yakovleva. The electrochromic effect of hydrated vanadium pentoxide. *PhD Thesis. Petrozavodsk.* 2015. (russian)
- [10] R.A. Robinson, G.B. Jones, A.B. Wylie, J. Brundell. Phaserule Study of the system Na₂O-V₂O₅-H₂O. *Trans. Proc. Roy. Soc. New Zealand.* **1938**. Vol.68. P.390-398. (russian)
- [11] P. Dullberg. Uber das Verhalten in wasseriger Losung. Zs. Phys. Chem. 1903. Bd.45. No.2. P.129-181.
- 22 © Butlerov Communications. 2016. Vol.45. No.2. Kazan. The Republic of Tatarstan. Russia.