

## Development of an rapid method for nitrocellulose mass plasticity determining

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**Keywords:** plasticity, nitrocellulose mass, bipolymer NC-PVN powder mass, limit shear stress, Vasiliev’s standardized cone, hardware-graphics method.

### Abstract

Method of determining the concentrate nitrocellulose mass plasticity was developed according to the limit shear stress index which defined by the laboratory penetration method on the Vasiliev’s standardized cone. Comparative data of limit shear stresses which obtained on the Vasiliev’s standardized zone based on the experimental data of penetration depth and hardware-graphics method of flow curves which obtained by the capillary viscometry method are presented. For the first time the experimental method established Vasiliev’s standardized cone constant equal 0.53 for a given type of masses, which is allows to determine the limit shear stress. Several advanteges for new limit shear stress meauserment method are revealed in comparing with known hardware-graphics method. Practicability of rapid method aplication for concentrate mass plasticity by the limit shear stress index is shown. A new method of nitrocellulose masses plasticity determining using limit shear stress value provides measurement results obtaining with relative error that doesn’t exceed  $\pm 6\%$  for the confidence probability of 0.95. Moreover, limit shear stress values can be also used for the comperative quality evaluation of the solvents thermodynamic compatibility instead of known methods.

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