

Complex processing of renewable plant raw materials for high protein and probiotic fodder products

© Irina V. Shakir,^{*+} Veronica D. Grosheva, Boris A. Karetkin, Dmitry V. Baurin, and Victor I. Panfilov

Biotechnology Division. D.I. Mendeleev University of Chemical Technology. Miusskaya Sq., 9. Moscow, 125047. Russia. Phone: +7 (495) 495-23-79. E-mail: irina_shakir@mail.ru

^{*}Supervising author; ⁺Corresponding author

Keywords: reagent hydrolysis, enzymatic hydrolysis, renewable plant raw materials, lactic acid bacteria, deep heterophase cultivation, filtration of suspensions, plant waste, bioconversion of plant material.

Abstract

Teachers, researchers, students and graduates of Biotechnology Department of D.I. Mendeleev University have been studying the main regularities of raw material bioconversion under the guidance of professors M.N. Manakov and V.I. Panfilov for 40 years. Pretreatment of raw materials, different types of hydrolysis, submerged heterogeneous fermentation of microorganisms for protein production and filtration of the resulting suspensions were studied. Energy-saving low-waste technologies were developed for the production of plant carbohydrate-protein feed. The article presents the data obtained in the development of bioconversion technologies for deproteinized soybean meal, deproteinized sunflower meal, coffee sludge and Jerusalem artichoke beetroot pulp. It is shown that acid hydrolysis is the optimal pretreatment method for such raw materials as coffee sludge and deproteinized soybean and sunflower meal. A significant increase in the efficiency of bioconversion of coffee wastes by yeasts has been shown for pretreatment including extraction of fat-like substances of coffee with organic solvents. Optimal parameters of enzyme-assisted extraction were determined for sunflower meal protein isolation. Enzymatic hydrolysis of sunflower meal with a proteolytic enzyme complex is the necessary stage of bioconversion. The process of ultrasonic extraction of fructans from Jerusalem artichoke was studied and the pulp bioconversion technology was developed. The parameters of submerged heterogeneous bioconversion of coffee sludge and deproteinized soybean meal by *Saccharomyces cerevisiae* II and *Candida tropicalis* yeasts respectively were determined. *Lactobacillus plantarum* were used for Jerusalem artichoke pulp bioconversion and *Bacillus subtilis* for deproteinized sunflower meal processing. The composition of plant raw materials bioconversion products was determined. Additional products such as coffee oil, inulin, vegetable protein obtained by complex deep processing of plant raw materials may cut costs and increase production efficiency. The implementation of the developed technologies will allow not only to support the feed base with new high-quality products, but will also solve a number of environmental problems related to the storage and processing of the generated waste.

References

- [1] D.O. Kulinenkov, A.A. Prohorov, I.V. Shakir, V.I. Panfilov, M.N. Manakov. Filtration properties of a yeast suspension, obtained by heterophase bath fermentation. *Biotechnology*. **2000**. No.2. P.45-52. (russian)
- [2] I.V. Shakir, V.I. Panfilov. Filtration of microbial suspensions. *Chemical Industry Today*. **2004**. No.6. P.28. (russian)
- [3] D.O. Kulinenkov, I.V. Mantsurova, I.V. Shakir, V.I. Panfilov, M.N. Manakov. Carbohydrate-protein feed product received on hydrolysates of potato. *Biotechnology*. **1997**. Vol.5. P.22-27. (russian)
- [4] D.O. Kulinenkov, I.V. Mantsurova, I.V. Shakir, V.I. Panfilov, M.N. Manakov. Pretreatment of distillery stillage using heterophase submerged cultivation. *Biotechnology*. **1997**. Vol.5. P.43-46. (russian)
- [5] A.K. Fam, I.V. Shakir, V.I. Panfilov, M.N. Manakov. Single-cell protein from sugar cane bagasse. *Biotechnology*. **1996**. No.12. P.44-50. (russian)

- [6] A.V. Vasilyev, I.V. Shakir, I.A. Krylov, V.I. Panfilov, G.V. Fedorova. The use of waste poultry farms as the basis of mineral nutrition for receiving single-cell protein feed. *Biotechnology*. **2004**. No.2. P.82-88. (russian)
- [7] A.V. Vasilyev, I.V. Shakir, A.V. Afanasyev, V.I. Panfilov, M.A. Tsygankov. Acid and enzymatic hydrolysis of the waste of the brewing industry. *Chemical Technology*. **2007**. Vol.8. No.1. P.17-21. (russian)
- [8] A.V. Vasilyev, I.V. Shakir, T.V. Guseva, V.I. Panfilov. The study of the process of filtering the fermentation of suspensions based on acid hydrolysates of spent grains. *The Chemical Industry Today*. **2015**. No.1. P.45-52. (russian)
- [9] I.V. Shakir, V.I. Panfilov, M.N. Manakov, N.S. Markina. The use of renewable vegetable raw materials to produce single-cell protein. *Biotechnology*. **1992**. Vol.2. P.19-22. (russian)
- [10] Complex program of biotechnology development in the Russian Federation for the period till 2020 [Electronic resource] URL: <http://biotech2030.ru/wpcontent/uploads/docs/foiv/VP-P8-2322/pdf>.
- [11] A.V. Ghukov, V.P. Pchelkin. Oil of coffee sludge. *Oil and Fat Industry*. **2003**. Vol.12. P.55-58.
- [12] V.D. Smirnova, R.Y. Kiseleva, I.V. Shakir, V.I. Panfilov. Biotechnological way of waste production of soy protein. *Ecology and Industry in Russia*. **2010**. No.5. P.14-16. (russian)
- [13] V.D. Smirnova, I.V. Balakirev, E.V. Bashashkina, N.A. Suyasov, I.V. Shakir, V.I. Panfilov. The intensification of the process of bioconversion of food industry waste yeast biomass in fodder product. *The Chemical Industry Today*. **2010**. No.8. P.10-15. (russian)
- [14] Baurin D.V., Karetkin B.A., Kataeva T.S., Grosheva V.D., Shakir I.V., Panfilov V.I. Factorial design for optimization of media pretreatment conditions. *Fundamental research*. 2014. №11. P.13-19.
- [15] D.V. Baurin, B.A. Karetkin, I.V. Shakir, M.G. Gordienko, V.I. Panfilov. The Use of proteolytic enzymes to increase the degree of extraction of protein compounds of sunflower meal. *Storage and Processing of Agricultural Products*. **2014**. No.10. P.16-20.
- [16] D.V. Baurin. Integrated processing of sunflower meal Albena. *Bugaria: 14th SGEM GeoConference on Nano, Bio and Green -Technologies for a Sustainable Future*. **2014**. P.419-426.
- [17] D.V. Baurin. Enzymatic hydrolysate of skim sunflower meal as a substrate for the cultivation of *Bacillus cereus*. **2013**. P.119-120.
- [18] D.V. Baurin, B.A. Karetkin, T.S. Kataeva, D.V. Grosheva, I.V. Shakir, V.I. Panfilov. Factorial design for optimization of media pretreatment conditions. *Fundamental Research*. **2014**. No.11. P.13-19.
- [19] A.V. Tur, D.V. Baurin, I.V. Shakir, V.I. Panfilov. Pre-processing of deproteinized sunflower meal. *Advances in Chemistry and Chemical Technology*. **2016**. Vol.XXX. No.9. P.44-46.
- [20] E. Yanovsky, R.M. Kingsbury. New sources of inulin. *Journal of the American Chemical Society*. **1931**. Vol.53. No.4. P.1597-1601.
- [21] G.R. Gibson, M.B. Roberfroid, G.R. Glenn, M.B. Roberfroid. Dietary modulation of the human colonic microbiota: introducing the concept of prebiotics. *The Journal of Nutrition*. **1995**. Vol.125. No.6. P.1401-1412.
- [22] G. Kelly. Inulin-type prebiotics: a review. *Alternative Medicine Review*. **2009**. Vol.14. No.1. P.36-56.
- [23] V.N. Golubev, I.V. Volkova, H.M. Kushalakov. Jerusalem artichoke. Structure, properties, processing methods, applications. *Astrakhan-The Volga*. **1995**. (russian)
- [24] W. Li, J. Zhang, C. Yu, Q. Li, F. Dong, G. Wang, G. Gu, Z. Guo. Extraction, degree of polymerization determination and prebiotic effect evaluation of inulin from Jerusalem artichoke. *Carbohydrate Polymers*. **2015**. Vol.121. P.315-319.