Full Paper

Reference Object Identifier - ROI: jbc-02/17-51-7-75 Subsection: Petrochemistry. Publication is available for discussion in the framework of the on-line Internet conference "Butlerov readings". http://butlerov.com/readings/ Submitted on Jule 18, 2017.

Study of the film of *n*-hexane insoluble asphaltene produced from coal-tar pitch

© Sergey A. Sozinov, Larisa V. Sotnikova, Anna N. Popova.*⁺ and Roman P. Kolmikov

Federal Research Center on Coal and Coal Chemistry. Siberian Branch, Russian Academy of Sciences. Sovetsky Ave., 18. Kemerovo, 650000. Russia. E-mail: h991@vandex.ru

*Supervising author; ⁺Corresponding author

Keywords: coal-tar pitch; carbon additives; asphaltene, carbonaceous materials, carbonization.

Abstract

This work is devoted to the investigation of the composition and crystal structure of asphaltenes. The films of n-hexane insoluble asphaltenes are produced from the toluene solution of coal tar pitch. An important property of high molecular weight asphaltenes is the ability to self-organize into supramolecular associates with a graphite-like structure that is the precursors of the formation of the structure of carbon-graphite materials. The authors show the possibility to obtain *n*-hexane insoluble asphaltene films from a toluene solution of medium-temperature coal tar pitch. To improve the uniformity of the film it is used a hydrophobized glass substrate. Some structural features of asphaltene films are carried out by complex of physicochemical methods: elemental chemical analysis by XRD analysis, SEM and TEM. Thermal decomposition is studied by derivate-analyzer in addition with thermo-gravimetric analysis with observations of thermal effects in argon. Inductively coupled plasma-optical emission spectroscopy analysis is used for compositional characterization of the films. It is shown that the film of *n*-hexane insoluble asphaltenes is formed by agglomerates with sizes up to 100 µm, which in turn consisted of particles of ~50 nm in diameter. The process of thermal decomposition of *n*-hexane insoluble asphaltenes is studied in the temperature range from 20 to 800 ° C. It is founded that the film is structured at 495 ° C. According to ICP OES analysis, there is sulfur, iron, and silicon in the samples of asphaltenes. Results of XRD analysis and IR spectroscopy show that graphite-like structures are formed during the heating of films.

References

- [1] A.E. Alexensky, P.N. Brunkov, A.T. Dideykin, D.A. Kirilenko, et al. Single-layer films of graphene oxide on the silicon surface. Technical Physics. 2013. Vol.83. No.11. P.67-71
- [2] Ch.N. Barnakov, G.P. Khokhlova, A.N. Popova, et al. XRD characterization of the structure of graphites and carbon materials obtained by the low-temperature graphitization of coal tar pitch. Eurasian Chemico-Technological Journal. 2015. Vol.17. No.2. P.87-93.
- [3] G.P. Khokhlova, C.N. Barnakov, A.N. Popova, and L.M. Khitsova. Influence of carbon additives on the thermal transformation of coal pitch. Coke and Chemistry. 2015. Vol.58. No.7. P.268-274.
- [4] G.P. Khokhlova, C.N. Barnakov, and A.N. Popova. Carbonization of coal pitch with graphite additives. Coke and Chemistry. 2016. Vol.59. No.1. P. 27-34.
- [5] G.P. Khokhlova, Ch.N. Barnakov, L.M. Khitsova, et al. Features of the thermal transformation of coal tar pitch under conditions of low-temperature catalytic graphitization under different heat treatment regimes. Bulletin of the Kuzbass State Technical University. 2014. No.1. P.89-94. [In Russian]
- [6] G.P. Khokhlova, Ch.N. Barnakov, V.Yu. Malysheva, et al. Effect of heat treatment conditions on the catalytic graphitization of coal-tar pitch. Solid Fuel Chemistry. 2015. Vol.49. No.2. P.66-72.
- [7] Ch.N. Barnakov, G.P. Khokhlova, A.N. Popova, et al. Structure and conductivity of carbon materials produced from coal pitch with carbon additives. Coke and Chemistry. 2017. No.7. P.278-284.
- [8] Ch.N. Barnakov, G.P. Khokhlova, V.Yu. Malysheva, et al. X-ray diffraction analysis of the crystal structures of different graphites. Solid Fuel Chemistry. 2015. Vol.49. No.1. P.25-29.
- [9] Yu.V. Korzhov, S.A. Orlov. Aggregation and coagulation of asphaltenes in the oil film: physical characteristics of the products of surface sediments. Proceedings of Tomsk Polytechnic University. Engineering of geo-resources. 2016. Vol.327.No.12. P.62-74. (russian)

Full Paper

- I.Sh. Khusnutdinov, S.V. Bukharov, I.N. Goncharova. Determination of tar-asphalt substances: Proc. [10] Methodical instructions. Kazan: Publishing house of Kazan State Technological University. 2006. 44p. (russian)
- [11] S.V. Stakhanova, M.V. Astakhov, A.A. Klimont, I.S. Krechetov, A.T. Kalashnik, R.R. Galvmzvanov and K.A. Semushin. Polyaniline composites based on porous fibrous carbon materials for supercapacitor electrode structures. Butlerov Communications. 2015. Vol.41. No.1. P.130-137. ROI: jbc-02/15-41-1-130
- E.S. Vavilov, and I.N. Kovalev. Effect of synthesis condition on the morphology of obtained carbon [12] materials. Butlerov Communications. 2015. Vol.44. No.12. P.196-198. ROI: jbc-02/15-44-12-196
- A.A. Zlobin. Experimental studies of the processes of aggregation and self-assembly of nanoparticles in [13] oil dispersed systems. Bulletin of the PNIP. Geology. Oil and gas and mining. 2015. No.15. P.57-72, DOI: 10.15593/2224-9923/2015.15.7 (russian)
- [14] A.I. Levashova. Chemical technology of carbon materials: Textbook. *Tomsk: TPU Publishing House*. **2008**. 112p. (russian)
- [15] E.F. Chalykh Technology and equipment of electrode and electro-coal enterprises. *Publishing house:* Metallurgy. 1972, 432p. (russian)
- K. Akbarzade, et al. Asphaltenes: problems and perspectives. Oil and Gas Review, 2007. P.28-53. [16] (russian)
- [17] O.F. Bulatova, et al. The course of lectures on the discipline "Chemistry of oil and gas". Ufa: USTU Publishing house. 2011. 54p. (russian)
- [18] A.A. Grinko, A.K. Golovko. Thermolysis of petroleum asphaltenes and their fractions. *Petrochemistry*. 2014. Vol.54. No.1. P.43-48. (russian)
- T.V. Cheshkova, E.Yu. Kovalenko, T.A. Sagachenko. Oxygen and nitrogen containing structural [19] fragments of resin macromolecules and heavy oil asphaltenes of the Usinskove field. Chemistry for Sustainable Development. 2013. No.21. P.349-356. (russian)
- [20] F. Trejo, J. Ancheyta, M.S. Rana. Structural Characterization of Asphaltenes Obtained from Hydroprocessed Crude Oils by SEM and TEM. Energy & Fuels. 2009. No.23. P.429-439.