

## Biodegradable polymer composite materials using natural rubber

© **Alsu N. Dautova, Vladislav V. Yanov, Evgeny I. Alexeev,<sup>+</sup> and Lubov A. Zenitova\***

*Department of Synthetic Rubber Technology, Kazan National Research Technological University.*

*K. Marx St., 68. Kazan, 420015. Republic of Tatarstan. Russia.*

*Phone: +7 (843) 231-42-14. E-mail: evg.alekseev@mail.ru*

\*Supervising author, <sup>+</sup>Corresponding author

**Keywords:** natural rubber, biodegradation, polymer composite materials.

### Abstract

Currently, the production of polymers in the world amounts to 290 million tons per year, the demand for which is steadily growing. In view of the high resistance of polymeric materials to degradation, the amount of polymer waste and waste products polluting the environment is growing sympathetically.

Burning or pyrolysis of polymer waste to some extent solves the problem of their accumulation in landfills, but does not contribute to improving the ecological situation. Recycling is more environmentally friendly, but in this case considerable labor and energy costs are required for sorting and processing. It should be noted that recycling is carried out a limited number of times, after which the problem of burial or burning of these materials again arises.

The solution to the above problem is the creation, including structural biodegradable polymers and products based on it. Such polymers should have a high level of performance and at the same time have the ability to biodegrade in conditions of deposition.

Microbial degradation is one of the alternative and potentially possible ways of synthetic polymers utilization. The ability of polymers to decompose and assimilate by microorganisms depends on a number of their structural characteristics. The most important are the chemical nature of the polymer, the molecular weight, the branching of the macrochain (the presence and nature of the side groups), the supramolecular structure, the flexibility of macromolecules.

The main ways to increase the rate of biological degradation of polymers are directed to the introduction, by copolymerization, to the structure of the backbone of units sensitive to the action of destructive agents, or to the creation of composite materials based on a mixture of a carbon chain polymer with natural or synthetic biodegradable polymers.

One way to create materials that are capable of biodegradation is the introduction of a natural or synthetic biodegradable polymer into a matrix of synthetic polymers. In general, polyolefins are used as a matrix in such mixtures, and the dispersed phase is starch, as the cheapest one, and polyhydroxybutyral is considered to be the most accessible of synthetic biodegradable polymers.

Natural rubber (NR) is one of the biodegradable polymers that produced by plants and not accumulating in nature. In the general case, the NR latex composition in % mass is: polyisoprene (25-35), proteins (1.0-1.8), carbohydrates (1.0-1.2), neutral lipids (0.4-1.1) polar lipids (0.5-0.6), inorganic components (0.4-0.6), amino acids and amides (0.4), water (50-70).

Microbial degradation of NR was investigated during the last 100 years, which made it possible to assert that bacteria, as well as fungi, are capable of decomposing NR. Many bacterial strains have been described that are able to use NR and NR-based rubber as the sole source of carbon and energy.

Most studies are devoted to the study of biodegradation of either purified NR or NR rubber tires pieces, but there are no studies of untreated NR. The undoubted advantage is the absence of costly purification steps from substances that accompany traditional NR technology. The use of crude NR in polymer compositions in a mixture with synthetic polymers indicates its enhanced degradation capacity.

Moreover, the same method is applicable not only to NR, but also conventionally degradable polymers: PA, polyurethanes, polyesters, and the like. At the same time, the main complex of parameters of the polymer composite is preserved. NR as an additive to biodegradable polymers contributes to their degradability. As a result of the conducted studies on the effect of microorganisms on NR, it was found that crude NR due to the presence of non-rubber components that promote biodegradation of polymers is one of the promising additives for reducing the decomposition time of polymer compositions.

**References**

- [1] N. Kawasaki. Syntheses, Properties, and Biodegradation of Aliphatic Polyamides. *Graduate School of Engineering, Osaka University*. 2015. P.100.
- [2] F.Sh. Vildanov, F.N. Latypova, P.A. Krasutsky, R.R. Chanyshev. Biodegradable polymers - current state and prospects of use. *Bashkirsky Chemical Journal*. **2012**. Vol.19. No.1. P.135-139. (russian)
- [3] A.I. Suvorova, I.S. Tyukova. Secondary processing of polymers and creation of environmentally friendly polymeric materials. Educational-methodical complex of discipline. *Ekaterinburg, Feder. Education Agency, Ural. state. un-t them. AM Gorky, IOC "Ecology and Nature Management"*. **2008**. (russian)
- [4] I.Yu. Uhartseva. Self-destructible polymeric materials. *Plastic masses*. **2009**. No.6. P.45-48. (russian)
- [5] S.K. Ghosh, S. Pal, S. Ray. Study of microbes having potentiality for biodegradation of plastics. *Environ Sci Pollut Res*. **2013**. No.20. P.4339-4355.
- [6] M. Raziya-fathima, P. K. Praseetha, R.S. Rimal Isaac. Microbial Degradation of Plastic Waste: A Review. *Journal of Pharmaceutical, Chemical and Biological Sciences*. **2016**. No.4(2). P.231-242.
- [7] A.A. Shah, F. Hasan, Z. Shah, N. Kanwal, S. Zeb. Biodegradation of natural and synthetic rubbers: A review. *International Biodeterioration & Biodegradation*. **2013**. Vol.83. P.145-157.
- [8] I.B. Bogatova. Obtaining of biosynthetic polymeric packaging materials - solution of the problem of polymer debris. *Bulletin of the Volzhsky University named after V.N. Tatishcheva*. 2015. Vol.23. No.1. (russian)
- [9] V.A. Fomin, V.V. Guzeev. Biodegradable polymers, condition and prospects of use. *Plastic masses*. **2001**. No.2. P.42. (russian)
- [10] N. Lucas, C. Bienaime, C. Belloy, M. Queneudec, F. Silvestre, J.E. Nava-Saucedo. Polymer biodegradation: mechanisms and estimation techniques. *Chemosphere*. **2008**. Vol.73. No.4. P.429-442.
- [11] A.Y. Bilibin, I.M. Zorin. Destruction of polymers, its role in nature and modern medical technologies. *Usp. chem.* **75**: 2. **2006**. P.151-165. (russian)
- [12] V.F. Smirnov. Destruction of Composite Materials by Micromycetes Based on Natural and Synthetic Polymers by V.F. Smirnov, A.E. Mochalova, O.N. Smirnova, E.A. Zakharova, D.V. Kryazhev, L. A. Smirnova. *The Volga Ecological Journal*. **2011**. No.4. P.537-541. (russian)
- [13] V.M. Sutyagin, A.A. Lyapkov. General chemical technology of polymers: textbook. *Tomsk: Tomsk Polytechnic University*. **2007**. 195p.(russian)
- [14] V.N. Kuleznev. Mixtures and alloys of polymers. *St.-Petersburg: Scientific foundations and technologies*. **2013**. 216p. (russian)
- [15] <http://msd.com.ua/utilizaciya-i-vtorichnaya-pererabotka-plastmass/fiziko-ximicheskie-factory-uskoryayushhie-biorazlozhenie-polimerov-v-prirodnyx-usloviyax-gidroliticheskaya-destrukciya/>
- [16] V.I. Kernitsky, N.A. Zhir. Biopolymers - addition, not an alternative. *Polymer materials*. **2015**. No.2. P.28-34. (russian)
- [17] A. Leshina. Plastics of Biological Origin. *Chemistry and Life, XXI century*. **2012**. No.9. P.2-5. (russian)
- [18] G. Vlasova, A. Makarevich. Biodegradable plastics in the packaging industry. Access mode: <http://www.himhelp.ru/section30/section12545gfz/1109.html>. - Date of access: 04/23/2017. (russian)
- [19] A.A. Burkov. Biodegradable polymer compositions based on poly-3-hydroxybutyrate and polyisobutylene: cand. of chem. sciences dissertation. *Moscow*. **2013**. 159p. (russian)
- [20] A.L. Zhul'kina, E.L. Ivantsova, A.G. Filatova, R.Yu. Kosenko, K.Z. Gumargalieva, and A.L. Iordanskii. Morphology and Transport in Biodegradable Polymer Compositions Based on Poly(3-Hydroxybutyrate) and Polyamide 54C. *Crystallography reports*. **2009**. Vol.54. No.3. P.464-467. (russian)
- [21] [http://newchemistry.ru/letter.php?n\\_id=1695](http://newchemistry.ru/letter.php?n_id=1695)
- [22] Polymeric composite materials: structure, properties, technology: textbook, manual. M.L. Kerber, V.M. Vinogradov, G.S. Golovkin and others; Ed. A.A. Berlin. *St.-Petersburg: The profession*. **2008**. P.560. (russian)
- [23] A.N. Dautova, V.V. Yanov, L.A. Zenitova. Manufacture of medical tools from metal-substituting polymeric materials. Review. *Bulletin of the Kazan Technological University*. **2012**. Vol.15. No.8. P.87-92. (russian)
- [24] V.K. Kryzhanovskiy, M.L. Kerber, V.V. Burlov, L.D. Panimatchenko. Manufacture of products from polymeric materials: Proc. Allowance. *St.-Petersburg: The profession*. **2004**. 464 p. (russian)
- [25] H.A. Sanuth, A.A. Ogunjobi, O.E. Fagade. Hydrolytic Degradation of Nylon-6 by *Pseudomonas aeruginosa* HE858284 Isolated from Solid Waste Dumpsites in Lagos State, Nigeria. *Journal of Natural Sciences Research*. **2015**. Vol.5. No.2. P.130-138.
- [26] Biodegradable Polymers: Research and Applications. X.W. WEI, G. GUO, C.Y. GONG, M.L. GOU AND ZHI YONG QIAN. *Handbook of Applied Biopolymer Technology: Synthesis, Degradation and*

- Applications, Royal Society of Chemistry. 2011. P.365-387.*
- [27] V.F. Smirnov. Destruction of Composite Materials by Micromycetes Based on Natural and Synthetic Polymers by V.F. Smirnov, A.E. Mochalova, O.N. Smirnova, E.A. Zakharova, D.V. Kryazhev, L.A. Smirnova. *The Volga Ecological Journal. 2011. No.4. P.537-541. (russian)*
- [28] Y.L. Mikhailin. Thermally stable polymers and polymeric materials. *St.-Petersburg: The profession. 2006. 624p. (russian)*
- [29] Electrically Conductive Polyamide/Polyphenylene Ether Resin Composition and Molded Article for Vehicle Using the Same.
- [30] Application 92 014 742 RF. Polyamide composition. Moscow Institute of Fine Chemical Technology named after MV Lomonosov. publ. 08/27/1995. (russian)
- [31] Application is 93 015 562 RF. Polymer Composition. Burya A.I., Dubkova V.I., Obletsov E.I., Burya A.A., Obletsova Y.E., Burja A.I., Dubkova V.I., Obletsov E.I., Burja A.A., Obletsova J.Eh. - publ. 10.08.1996. (russian)
- [32] Application 94 042 030 RF. Thermoplastic polymer composition. Krivatkin A.M., Miroshnik G.V., Kudrov S.V. - publ. 10.10.1996. (russian)
- [33] JP2016160536 (A) — 2016-09-05 short fiber for polyamide composite and polyamide composite MIYAUCHI MICHIO JP20150037221 20150226.
- [34] Application 2013 111,836 RF. Composition, method and article obtained by compounding polyamides with olefin-maleic anhydride polymers. Vertellas Specialties Inc. (US) - publ. 09/7/2014 Bul. No.27.(russian)
- [35] Studies on Polyamide-6/Polyolefin Blend System Compatibilized with Epoxidized Natural Rubber. Bang-hu Xie, Ming-bo Yang, Si-dong Li, Zhong-ming Li, Jian-min Feng. *Journal of Applied Polymer Science. 2003. Vol.88. P.398-403. (russian)*
- [36] Application 2009145 972 of the Russian Federation. Polyamide composite material modified with fullerene fillers (variants). ZAO Innovations of Leningrad Institutes and Enterprises (RU), NANOPAM LLC (RU). - publ. 06.20.2011 Bul. No.17. (russian)
- [37] Application 2013 111 603 RF. Polyamide composition for the production of molded articles with improved surface quality and the method for its preparation (versions). Evonik Degussa GmbH (DE) - publ. 09/20/2014. Bul. No.26. (russian)
- [38] Pat. 2 522 106 RF, IPC C08J 5/16, C08L 77/00, C08L 77/02, C08K 3/04, C08K 7/02, B82B 3/00. Polymer based polymer antifriction material. Applicant and patent holder: Motorin C.V., Goryachkin A.B., Zakharov D.B., Kolzhanov V.F.; claimed. 14.12.2012; published on: 10.07.2014, Bul. No. 19.
- [39] Pat. 20160148258 KR, C08K3/04, C08L27/18, C08L77/02. Anti-abrasive Polyamide Composition, №20150085012 20150616; applic.2016-12-26. (russian)
- [40] I.S. Abdullin, A.N. Dautova, V.V. Yanov, L.A. Zenitova. Metal-substituting polymers for the manufacture of surgical instruments. Abstracts of the VII International Scientific Conference "Kinetics and mechanism of crystallization. Crystallization and materials of a new generation ". *Ivanovo. 2012. P.231-232. (russian)*
- [41] V. Kh. Sabitov. Medical instruments. *Moscow: Medicine. 1985. P.175. (russian)*
- [42] K.E. Perepyolkin. Reinforcing fibers and fibrous polymeric composites, 2015.- P.380 (russian)
- [43] Functional fillers for plastics. Under red. Xanthos. Port. with English, ed. Kulezneva V.L.T. *St.-Petersburg: Scientific foundations and technologies. 2010. 462p. (russian)*
- [44] B.A. Dogadkin, A.A. Dontsov, V.L. Shershnev. Chemistry of elastomers. 2 nd ed., Pererab. and additional. *Moscow: Chemistry. 1981. 376p. (russian)*
- [45] Natural rubber: in 2 hours Part 1. Per from the English. under. Ed. A. Roberts. *Moscow: Mir. 1990. P.720.*
- [46] M. Yikmis, A. Steinbüchel. Historical and recent achievements in the field of microbial degradation of natural and synthetic rubber. *Appl. Environ. Microbiol. 2012. Vol.78. No.13. P.4543-4551.*
- [47] K. Rose, A. Steinbüchel. Biodegradation of Natural Rubber and Related Compounds: Recent Insights into a Hardly Understood Catabolic Capability of Microorganisms. *Appl. Environ. Microbiol. 2005. Vol.71. No.6. P.2803-2812.*
- [48] J. Sansatsadeekul, J. Sakdapipanich, P. Rojruthai. Characterization of associated proteins and phospholipids in natural rubber latex. *J Biosci Bioeng. 2011. Vol.111. No.6. P.628-634.*
- [49] K. Kosugi, S. Kawahara. Natural rubber with nanomatrix of non-rubber components observed by focused ion beam-scanning electron microscopy. *Colloid and Polymer Science. 2015. Vol.293. No.1. P.135-141.*
- [50] O.S. Vasilyeva. Dermatosperitary syndrome with latex allergy. *Practical pulmonology. 2005. No.4. P.37-39.(russian)*

- [51] J.T. Sakdapipanich, P. Rojruthai. Molecular structure of natural rubber and its characteristics based on recent evidence. *Biotechnology. Molecular Studies and Novel Applications for Improved Quality of Human Life*. **2012**. P.213-238. URL: <http://www.intechopen.com> (DOI: 10.5772/29820).
- [52] M.D. Chengalroyen, E.R. Dabbs. The Biodegradation of Latex Rubber: A Minireview. *J Polym Environ*. **2013**. Vol.21. P.874-880.
- [53] J.J. Rook. Microbiological deterioration of vulcanized rubber. *Appl. Environ. Microbiol.* **1955**. Vol.3. No.5. P.302-309.
- [54] D. Jendrossek, G. Tomasi, R.M. Kroppenstedt. Bacterial degradation of natural rubber: a prevalence of actinomycetes? *FEMS Microbiol. Lett.* **1997**. No.150. P.179-188.
- [55] R.M. Heisey, S. Papadatos. Isolation of microorganisms able to metabolize purified natural rubber. *Appl. Environ. Microbiol.* **1995**. No.61. P.3092-3097.
- [56] K. Rose, K.B. Tenberge, A. Steinbuechel. Identification and characterization of genes from *Streptomyces* sp. strain K30 responsible for clear zone formation on natural rubber latex and poly(cis-1,4-isoprene) rubber degradation. *Biomacromolecules*. **2005**. Vol.6. No.1. P.180-188.
- [57] M.D. Chengalroyen, and E. Dabbs. Characterization of rubber degrading isolates. *The Journal of Microbiology, Biotechnology and Food Sciences*. **2012**. Vol.2. No.3. P.872-885.
- [58] S. Imai, K. Ichikawa, Y. Muramatsu, D. Kasai, E. Masai, M. Fukuda. Isolation and characterization of *Streptomyces*, *Actinoplanes*, and *Methylbium* strains that are involved in degradation of natural rubber and synthetic poly(cis-1,4-isoprene). *Enzyme and Microbiol. Technol.* **2011**. Vol.49. No.6-7. P.526-531.
- [59] K. Chiaa, J. Nanthinia, G.P. Thottathilb, N. Najimudina, M. Harisc, K. Sudesha. Identification of new rubber-degrading bacterial strains from aged latex. *Polymer Degradation and Stability*. **2014**. Vol.109. P.354-361.
- [60] E. Cherian, K. Jayachandran. Microbial Degradation of Natural Rubber Latex by a Novel Species of *Bacillus* sp. SBS25 Isolated from Soil. *International Journal of Environmental Research*. **2009**. Vol.4. No.3. P.599-604.
- [61] A.A. Shah, F. Hasan, Z. Shah, Mutiullah, A. Hameed. Degradation of polyisoprene rubber by newly isolated *Bacillus* sp. AF-666 from soil. *Applied Biochemistry and Microbiology*. **2012**. Vol.48. P.37-42.
- [62] M. Arenskotter, D. Baumeister, M.M. Berekaa, G. Potter, R.M. Kroppenstedt, A. Linos, A. Steinbuechel. Taxonomic characterization of two rubber degrading bacteria belonging to the species *Gordonia polyisoprenivorans* and analysis of hyper variable regions of 16S rDNA sequences. *FEMS Microbiology Letters*. **2001**. Vol.205. P.277-282.
- [63] A. Linos, M.M. Berekaa, R. Reichelt, U. Keller, J. Schmitt, H.C. Flemming, R.M. Kroppenstedt, A. Steinbuechel. Biodegradation of cis-1,4-polyisoprene rubbers by distinct actinomycetes: microbial strategies and detailed surface analysis. *Appl. Environ. Microbiol.* **2000**. Vol.66. No.4. P.1639-1645.
- [64] M.M. Berekaa, A. Barakaat, S.M. El-Sayed, S.A. El-Aassar. Degradation of Natural Rubber by *Achromobacter* sp. NRB and Evaluation of Culture Conditions. *Polish Journal of Microbiology*. **2005**. Vol.54. No.1. P.55-62.
- [65] M.M. Berekaa. Colonization and microbial degradation of polyisoprene rubber by Nocardioform actinomycete *Nocardia* sp. strain MBR. *Biotechnology*. **2006**. Vol.3. No.5. P.234-239.
- [66] A. Linos, R. Reichelt, U. Keller, A. Steinbuechel. A Gram-negative bacterium, identified as *Pseudomonas aeruginosa* AL98, is a potent degrader of natural rubber and synthetic cis-1,4-polyisoprene. *Microbiology Letters*. **2000**. Vol.182. P.155-161.
- [67] R.V. Roy, M. Das, R. Banerjee, A.K. Bhowmick. Comparative studies on crosslinked and uncrosslinked natural rubber biodegradation by *Pseudomonas* sp. *Bioresource Technology*. **2006**. Vol.97. No.18. P.2485-2488.
- [68] A.Tsuchii, T.Suzuki, K.Takeda. Microbial degradation of natural rubber vulcanizates. *Appl. Environ. Microbiol.* **1985**. Vol.50. No.4. P.965-970.
- [69] A. Tsuchii, K. Takeda. Rubber-Degrading Enzyme from a Bacterial Culture. *Appl. Environ. Microbiol.* **1990**. Vol.56. No.1. P.269-274.
- [70] A.Tsuchii, Y. Tokiwa. Microbial degradation of tyre rubber particles. *Biotechnology Letters*. **2001**. Vol.23. No.12. P.963-969.
- [71] G.N. Onyeagoro, E.G. Ohaeri, U.J. Timothy. Studies on Microbial Degradation of Natural Rubber Using Dilute Solution Viscosity Measurement and Weight Loss Techniques. *International journal of basic and applied science*. **2012**. Vol.1. No.2. P.448-460.
- [72] M.M. Berekaa, A. Linos, R. Reichelt, U. Keller, A. Steinbuechel. Effect of pretreatment of rubber material on its biodegradability by various rubber degrading bacteria. *FEMS Microbiology Letters*. **2000**. Vol.184. P.199-206.
- [73] H.B. Bode, K. Kerkhoff, D. Jendrossek. Bacterial degradation of natural and synthetic rubber.

- Biomacromolecules*. **2001**. Vol.2. P.295-303.
- [74] Microorganisms and soil self-purification [Text]: scientific publication. E.N. Mishustin, M.I. Pertsovskaya; Acad. of the USSR, Institute of Microbiol. Moscow: *Izd-vo Akad. Sciences of the USSR*. **1954**. 652p. (russian)
- [75] E.L. Pekhtasheva, A.N. Neverov, G.E. Zaikov, O.V. Stoyanov. Biodestruction and Biological Damage of Materials. Who is responsible for this? *Bulletin of Kazan University of Technology*. **2012**. Vol.15. No.8. P.222-233.
- [76] De Vries, O. Zersetzung von Kautschuk-kohlenwasserstoff durch Pilze. *Zentralbl Bakteriol Parasitenkd Infektionskrankh*. **1928**. No.74. P.22-24.
- [77] A.L. Schade. Observations on a *Monascus* isolated from rubber. *Mycologia*. **1937**. Vol.29. No.3. P.295-302.
- [78] V.O. Kalinenko. The role of actinomyces and bacteria in decomposing rubber. *Mikrobiologiya (U.S.S.R.)*. **1938**. No.17. P.119-128. (russian)
- [79] O.F. Esuruoso. Fungi that cause mouldiness of processed sheet rubber in Western Nigeria. *Mycopathologia et mycologia applicate*. **1970**. Vol.1. No.42. P.187-189.
- [80] D. Kwiatkowska, B.J. Zyska, L.P. Zankowicz. Microbiological deterioration of natural rubber sheet by soil microorganisms. *Biodeterioration*. **1980**. Vol.4. P.135-141.
- [81] D. Kwiatkowska, B. Zyska. Changes in natural rubber vulcanizates due to microbial degradation. *Biodeterioration*. **1988**. Vol.7. P.575-579.
- [82] M. Borel, A. Kergomard, M.F. Renard. Degradation of natural rubber by Fungi Imperfecti. *Agricultural and Biological Chemistry*. **1982**. Vol.46. P.877-878.
- [83] G.R. Williams. The breakdown of rubber polymers by microorganisms. *International Biodeterioration Bulletin*. **1982**. Vol.18. P.31-36.
- [84] G. Nayanashree, B. Thippeswamy. Research article natural rubber degradation by *Aspergillus niger* and *Penicillium* sp. *International Journal of Recent Scientific Research*. **2013**. Vol.4. No.9. P.1337-1341.
- [85] G.B. Nayanashree, B. Thippeswamy. Natural rubber degradation by laccase and manganese peroxidase enzymes of *Penicillium chrysogenum*. *International Journal of Environmental Science and Technology*. **2015**. Vol.8. No.12. P.2665-2672.
- [86] H.I. Atagana, B.O. Ejechi, A.M. Ayilumo. Fungi Associated with Degradation of Wastes from Rubber Processing Industry. *Environmental Monitoring and Assessment*. **1999**. Vol.55. No.3. P.401-408.
- [87] Catalog Ultrason® E, S, P (PESU, PSU, PPSU) Product Brochure. BASF Plastics: [www.plasticsportal.com](http://www.plasticsportal.com), **2010**.
- [88] Catalog VITCREX PEEK Materials Properties Guide brochure / <https://www.victrex.com/en/products/victrex-peek-polymers/>
- [89] D. Peters, J. Hayes, G. Hiefier. Chemical separation and measurement: Theory and practice of analytical chemistry: in 2 books. Moscow: *Chemistry*. **1978**. 816p.
- [90] A.N. Dautova, V.V. Yanov, L.A. Zenitova, O.A. Nikolaeva. Creation of high-strength composite materials biodegradable under conditions of deposition. *Butlerov Communications*. **2015**. Vol.41. No.1. P.138-141. ROI: jbc-02/15-41-1-138
- [91] V.K. Kryzhanovskii, V.V. Burdov, A.D. Panimatchenko, Y. V. Kryzhanovskaya. Technical properties of polymeric materials: Uch.-info, pos. St.-Petersburg., Publishing house "Profession". **2003**. 240p. (russian)
- [92] A.V. Markov, S.V. Vlasov. Principles of the choice of polymeric materials for the manufacture of products. *Polymeric materials*. **2004**. No.61. P.12-14. (russian)
- [93] A.N. Dautova, V.V. Yanov, L.A. Zenitova. Development of high-strength polymer composite materials for the manufacture of medical surgical instruments for single use. Collected scientific works of the international scientific and practical conference "The main problems in modern medicine." *Volgograd*. **2014**. P.148-150. (russian)
- [94] A.N. Dautova, V.V. Yanov, L.A. Zenitova. Investigation of the possibility of using high-strength structural materials for the manufacture of medical surgical instruments. *Bulletin of the Kazan Technological University*. **2013**. Vol.16. No.17. P.127-129. (russian)
- [95] Polyamides [Electronic resource] / Access mode: <http://www.xumuk.ru/encyklopedia/2/3449.html> (circulation date is September 20, 2017).
- [96] E.V. Shah. Reference guide for testing plastics and analysis of the causes of their destruction. Trans. with English. E. and I. Malkin. St.-Petersburg: *Scientific foundations and technologies*. **2009**. 732p. (russian)
- [97] H. Tsvaifel, R.D. Maer, M. Schiller. Additives to polymers. Reference book. Translation from English. 6 th ed. pod red. V.B. Uzdensky, A.O. Grigorova. St.-Petersburg: *OCP "Profession"*. **2010**. 1144p.
- [98] A. Dautova, V.V. Yanov, L.A. Zenitova. Investigations of composite materials used for the

- manufacture of surgical instruments. Collected materials of the international scientific school-conference "Polymers in medicine and public health". *Kazan*. **2013**. P.48-50. (russian)
- [99] A.N. Dautova, V.V. Yanov, E.M. Shteinberg, L.A. Zenitova. Development of the technology for producing polymeric composites for the manufacture of medical instruments. *Bulletin of Kazan University of Technology*. **2013**. Vol.16. No.17. P.124-126. (russian)
- [100] E.N. Cherezova, N.A. Mukmeneva, V.P. Archiyev. Stability and stabilization of polymers. Part 1: A Training Manual. *Kazan: Publishing house of the Kazan National Research Institute of Technology*. **2012**. P.150. (russian)
- [101] A.N. Dautova, V.V. Yanov, I.N. Bakirova, L.A. Zenitova. Investigation of the possibility of using polymers as a material of a surgical instrument. *Collected materials of the International Youth Scientific School "Kirpichnikov Readings"*. *Kazan*. **2012**. P.76-78. (russian)
- [102] A. Dautova, V. Yanov, N. Mingaleev, L. Zenitova. Feasibility Study of Biodegradation of Polyamide-6 and Natural Rubber Composite Materials. *International journal of environmental & science education*. **2016**. Vol.11. No.18. P.12121-12130. (russian)
- [103] A.N. Dautova, V.V. Yanov, L.A. Zenitova. Biodegradable compositions based on natural and synthetic polymers. Collection of reports of the All-Russian scientific and methodological conference "Innovative projects and technologies in the gas chemical industry". *Kazan*. **2014**. P.49-51. (russian)
- [104] A.N. Dautova, V.V. Yanov, E. Shteinberg, L.A. Zenitova. A new approach to the creation of biodegradable polymers. *Collected theses of the sixth All-Russian Kargin conference "Polymers - 2014"*. *Moscow*. **2014**. P.486. (russian)
- [105] B.S. Grishin. Materials of the rubber industry (information and analytical database): monograph. Part 1. Feder. Agency for Education, Kazan, gos. technol. un-t. *Kazan: KSTU*. **2010**. P.506. (russian)
- [106] R.S. Ilyasov and others. Tires. Some problems of exploitation and production *Kazan: Publishing house of Kazan State University technological. University*. **2000**. P.576. (russian)
- [107] D.G. Knorre, L.F. Krylova, V.S. Muzykantov. Physical Chemistry: A Textbook for Biol. f-tov universities and peds. universities. - 2 nd ed., Rev. and additional. *Moscow: Higher education*. **1990**. P.416. (russian)
- [108] Water in dispersed systems. B.V. Deryagin, N.F.D. Ovcharenko et al. *Moscow: Chemistry*. **1989**. 288p. (russian)
- [109] S. Madorskiy. Thermal decomposition of organic polymers. Translated from English. Ed. Rafikova S.R. *Moscow: The World*. **1967**. P.229. (russian)
- [110] Polymeric mixtures: per. with English. Ed. D. Paul and S. Newman, in 2 volumes, *Moscow*. **1981**. 1008p.
- [111] M.L. Kerber, A.M. Bukanov Wolfson S.I and others. Physical and chemical processes in the processing of polymeric materials. *St.-Petersburg: Scientific foundations and technologies*. **2013**. 320p. (russian)
- [112] A.N. Dautova, V.V. Yanov, L.A. Zenitova. Accelerated climatic tests of compositions based on polyamide-6 with natural rubber. *Abstracts XX Mendeleev Congress on General and Applied Chemistry*. **2016**. P.157.
- [113] R.R. Yusupov, L.A. Zenitova, V.V. Yanov, A.N. Dautova, E.I. Alekseev. Natural rubber - vegetable raw materials - as a component of biodegradable polymer compositions. *Abstracts of the International Conference "Renewable Plant Resources: Chemistry, Technology, Medicine"*. **2017**. P.166-167. (russian)
- [114] T.P. Kravchenko, E.V. Karsakov. Properties and applications of polyamides of various types. *Advances in chemistry and chemical technology*. **2008**. Vol.22. No.5 (85). P.10-13. (russian)
- [115] P.A. Rudenko, Y.A. Kharlamov, V.M. Pleskaya. Design and production of blanks in mechanical engineering: Proc. Allowance; Under the Society. Ed. V.M. Pleskach. *K.: Vys.shk*. **1991**. 247p. (russian)
- [116] A.S. Krzhan. Biodegradable polymers and plastics. *New chemical technologies*. **2009**. No.9. 32p. (russian)
- [117] M.I. Shtilman. Biodegradation of Polymers. *Journal of Siberian Federal University. Biology*. **2015**. No.8. P.113-130.
- [118] J. Birke, D. Jendrossek. Rubber Oxygenase and Latex Clearing Protein Cleave Rubber to Different Products and Use Different Cleavage Mechanisms. *Appl Environ Microbiol*. **2014**. No.16. P.5012-5020.
- [119] Fundamentals of plastics processing technology: Textbook for universities. S.V. Vlasov, L.B. Kandyrin, V.N. Kuleznev et al. *Moscow: Chemistry*. **2004**. 600p. (russian)
- [120] A.N. Dautova, V.V. Yanov, L.A. Zenitova. Studies on the mushroom resistance of compositions based on polyamide-6 with natural rubber. Collected papers of the III International Youth Scientific Conference "Ecology and Rational Nature Management of Agro-Industrial Regions". *Belgorod*. **2015**. P.187-188. (russian)

- [121] A.N. Dautova, V.V. Yanov, S.N. Kulikov, L.A. Zenitova. Research of a natural rubber as a biodegradable component of compositions. International Workshop on Nanoscience and Nanotechnology Joint 4th Asia-Pacific Chemical and Biological Microfluidics Conference. *Vietnam*. **2015**. P.201. (russian)
- [122] Method of calculation of prevented environmental damage. edited by V.I. Danilov-Danilyan. *Moscow*. **1999**. 41p. (russian)
- [123] E.I. Alekseev, R.Z. Khayrullin, V.V. Yanov. Prospects for the use of biodegradable polymeric materials for the production of flexible packaging. *Bulletin of Kazan University of Technology*. **2015**. Vol.18. No.15. P.187-188. (russian)
- [124] E.I. Alekseev, V.V. Yanov, L.A. Zenitova. Influence of small additives of natural rubber on the rheological and physical and mechanical properties of low-density polyethylene. *Bulletin of the Kazan Technological University*. **2016**. Vol.19. No.12. P.5-6. (russian)
- [125] E.I. Alekseev, V.V. Yanov, R.Z. Khayrullin, L.A. Zenitov. The effect of natural rubber additives on the properties of high-pressure polyethylene. *Bulletin of Kazan Technological University*. 2017. Vol.20. No.8. P.20-22. (russian)
- [126] E.I. Alekseev, V.V. Yanov. Polymeric compositions based on polyethylene with the addition of natural rubber. *Theses of the reports of the Mendeleev Congress on General and Applied Chemistry*. **2016**. P.225. (russian)
- [127] V.V. Yanov, E.I. Alekseev, L.A. Zenitova. Biodegradable polymer compositions based on polyethylene and natural rubber. *Abstracts of the IX International Scientific and Practical Conference "Current state and prospects of innovative development of petrochemistry"*. **2016**. P.122. (russian)
- [128] E.I. Alekseev, L.A. Zenitova, V.V. Yanov. Modification of high pressure polyethylene by filling with natural rubber. *Materials of the All-Russian Scientific and Practical Conference "Ecology, Resource Conservation and Environmental Protection at the Petrochemical and Refining Enterprises"*. **2017**. Vol.2. P.87-88. (russian)