Reference Object Identifier - ROI: jbc-02/17-52-11-96 Publication is available for discussion in the framework of the on-line Internet conference "Butlerov readings". http://butlerov.com/readings/ Submitted on November 07, 2017.

## The effect of the chemical and phase composition on the slag viscosity of the CaO-SiO<sub>2</sub>-B<sub>2</sub>O<sub>3</sub>, system containing 8% MgO and 15% Al<sub>2</sub>O<sub>3</sub>

## © Anatoly A. Babenco,\* Alena G. Upolovnikova,<sup>+</sup> Svetlana V. Zhidovinova, and Artem N. Smetannikov

Laboratory of Pyrometallurgy of Non-Ferrous Metals. FSBIS Institute of Metallurgy of the UB of the RAS. Amundsen St., 101. Ekaterinburg, 620016. Sverdlovsk Region. Russia. Phone: +7 (343) 232-91-62. E-mail: upol.ru@mail.ru

\*Supervising author; <sup>+</sup>Corresponding author

Keywords: viscosity, experiment planning, local simplex, synthetic slags, basicity, boron, composition-property diagrams.

## Abstract

Simplex is a lattice method of experiment planning that allows obtaining mathematical models describing the dependence of the property on the composition as a continuous function. The effect of the chemical and phase composition on the slag viscosity of the CaO - SiO<sub>2</sub> - B<sub>2</sub>O<sub>3</sub> system containing 15% Al<sub>2</sub>O<sub>3</sub> and 8% MgO (in this expression and further in the text are indicated by % mass.). Mathematical models describing the relationship between the temperature of a given viscosity and the composition of the oxide system were constructed using experimental data. Then the set of isolines of viscosity was obtained by combining the obtained composition-temperature diagrams of the given viscosity by the isothermal section of the composition-viscosity diagram. The phase composition of the slag samples of the CaO-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub>-MgO-B<sub>2</sub>O<sub>3</sub> system was studied on a Shimadzu 7000 X-ray diffractometer in Cu Kα radiation. The generalization of the results of experimental studies presented in the form of composition-property diagrams made it possible to quantify the effect of the chemical and phase composition of the slag on the viscosity of the oxide system under study.

Slag is characterized by a practically constant concentration of gelenite, reaching 38-40% regardless of the basicity of the slag of the chemical composition studied. In this case, the influence of the basicity of slag and the content of boron oxide on the concentration of the remaining phases formed in the solid slag, which explain the nature of the change in the viscosity of the slags under study, is clearly traced. So slag basicity 2 units, containing 4% B<sub>2</sub>O<sub>3</sub>, is characterized by a sufficiently high fluidity despite the achieved high concentration of Ca<sub>2</sub>SiO<sub>4</sub>, due to the increased content of Ca<sub>3</sub>B<sub>2</sub>O<sub>6</sub> and the absence of free CaO. The viscosity of such a slag does not exceed 1.4 Ps at a temperature of 1500 °C and slightly increases, reaching 2.2-3.4 Ps when the temperature drops to 1450 and 1400 °C, respectively. The displacement of the slag into the region of increased to 5 basicity is accompanied, along with an increase in the content of free CaO to 28-36%, a decrease to 12% Ca<sub>2</sub>SiO<sub>4</sub> and an increase to 14% Ca<sub>3</sub>B<sub>2</sub>O<sub>6</sub> and, as a result, the preservation of a sufficiently high liquid mobility. An increase in temperature to 1500 °C is accompanied by a significant decrease in the viscosity of slag reaching 3.5-4.0 Ps with a basicity 5 and 2.5-3.5% B<sub>2</sub>O<sub>3</sub> content.

## References

- [1] S.M. Chumakov, A.M. Lamukhin, S.D. Zinchenko. The concept of production of low-sulfur steels at OAO Severstal, taking into account the technological aspects. Proceedings of the Sixth Congress of Steel-smelters. Moscow: JSC Chermetinformation. 2001. P.63-66. (russian)
- [2] S.I. Popel. The theory of metallurgical processes. *Moscow: Metallurgy*. **1986**. 463p. (russian)
- [3] G.A. Sokolov. Out-of-furnace refining of steel. *Moscow: Metallurgy*. 1977. 208p. (russian)
- [4] W. Hongming, Z. Tingwang, Z. Hua. Effect of B<sub>2</sub>O<sub>3</sub> on Melting Temperature, Viscosity and Desulfurization Capacity of CaO - based Refining Flux. ISIJ International. 2011. Vol.51. No.5. P.702-708.
- [5] Steel production. Volume 1. Processes of smelting, out-of-furnace processing and continuous casting / Dyudkin D.A., Kisilenko V.V. Moscow: Heat engineer. 2008. 528p. (russian)
- [6] V.I. Kurpas, L.I. Krupman, S.S. Brodsky. Improved technology of out-of-furnace refining of steel. Sb.nauch.-tekh. statey iz zhurnala «Stal'». Moscow: Metallurgy. 1987. P.61-64. (russian)

- [7] D. Takahashi, M. Kamo, Y. Kurose, H. Nomura. Deep steel desulphurisation technology in ladle furnace at KSC. Ironmaking and Steelmaking. 2003. Vol.30. No.2. P.116-119.
- [8] P.K. Iwamasa, and R.J. Fruehan. Formation and behaviour of Mn containing oxysulphide inclusions during desulphurisation, deoxidation and alloying. Metall. Mater. Trans. B, 28. 1997. P.47.
- [9] P. Yan, X. Guo, S. Huang, J. Dyck, M. Guo, B. Blanpain. Desulphurisation of Stainless Steel by Using CaO-Al2O3 Based Slags during Secondary Metallurgy. ISIJ International. 2013. Vol.53. No.3. P.459-467.
- [10] H. Gaye and J. Lehmann. Modeling and prediction of reactions involving metals, slags and fluxes. VII International Conference on Molten Slags Fluxes and Salts. The South African Institute of Mining and Metallurgy. 2004. P.619-624.
- Hui-xiang Yu, Xin-hua Wang, Mao Wang, Wan-jun Wang Desulfurization ability of refining slag with [11] medium basicity. Int. J. Miner. Metall. Mater. 2014. Vol.21. No.12. P.1160-1166.
- [12] A.A. Akberdin, G.M. Kireeva, I.A. Medvedovskaya. Influence of  $B_2O_3$  on the viscosity of slags of the system CaO-SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>. Izvestiva AN SSSR. Metally. 1986. No.3. P.55-56. (russian)
- [13] H. Wamg, G. Li, R. Dai. CAS-OB refining slag modification with B<sub>2</sub>O<sub>3</sub>- CaO and CaF<sub>2</sub>- CaO. Ironmaking and Steelmaking. 2007. Vol.34. No.4. P.350-353.
- [14] A.A. Babenko, S.A. Istomin, E.V. Protopopov, A.V. Sychev, V.V. Ryabov. The viscosity of the slag system CaO-SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>-MgO-B<sub>2</sub>O<sub>3</sub>. Bulletin of Higher Educational Institutions. Ferrous Metallurgy. 2014. No.2. P.41-43. (russian)
- [15] V.A. Kim, A.A. Akberdin, I.S. Kulikov. The use of lattices simplex charting-type structure the viscosity. Bulletin of Higher Educational Institutions. Ferrous Metallurgy. 1980. No.9. P.167-168. (russian)
- [16] V.A. Kim, E.I. Nikolai, A.A. Akberdin, I.S. Kulikov. The planning experiment the study of physical chemical properties of metallurgical slags: Toolkit. Alma-Ata: Nauka. 1989. 116p.
- [17] A.G. Upolovnikova, and A.A. Babenco. Thermodynamic modeling of boron recovery from boroncontaining slag. Butlerov Communications. 2016. Vol.48. No.10. P.114-118. ROI: jbc-02/16-48-10-114
- [18] A.A. Babenco, L.A. Smirnov, V.I. Zhuchkov, A.V. Sychev, and A.G. Upolovnikova. Using of simplex lattices method for diagramming composition-viscosity of the slag system CaO-SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>-MgO-B<sub>2</sub>O<sub>3</sub>. Butlerov Communications. 2016. Vol.48. No.11. P.40-44. ROI: jbc-02/16-48-11-40
- [19] A.A. Babenko, V.I. Zhuchkov, L.A. Smirnov and etc. Research and development of complex manufacturing techniques of low carbon boron steel with low sulfur content. Stal'. 2015. No.11. P.48-50. (russian)
- [20] A.A. Babenko, L.A. Smirnov, V.I. Zhuchkov, E.N. Selivanov. The development of the technology of deep metal desulphurization and microalloying became boron on the UKP under the slags of the CaO-SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>-MgO-B<sub>2</sub>O<sub>3</sub> system. Abstract of the XIII International Congress of Steelmakers. **2014**. P.174-177. (russian)