

Electroimpulse treatment of Al – 4%Cu alloys

Igor E. Ignatyev,^{1*} Pavel V. Kotenkov,¹ Valery V. Krymsky,²
Alexey B. Shubin,¹ and Vladimir F. Balakirev¹

¹ Institute of Metallurgy. Ural branch of RAS. Amundsen St., 101. Ekaterinburg, 620016. Russia.

Phone: +7 (343) 232-90-14. E-mail: igx2@mail.ru

² Department of “Electrical Engineering and Renewable Energy» South Ural State University
Lenina Ave., 76. Chelyabinsk, 454080. Russia.

*Supervising author; ⁺Corresponding author

Keywords: Al – Cu alloy, Al – Cu melt, electric impulse treatment, hardness of Al – Cu alloy.

Abstract

Alloys of Al – 4 % wt. Cu with a small amount of iron and silicon impurities (up to three tenths of a percent) by means of the thermal treatment of the respective melts using a unipolar electric impulse action with an oscillation frequency of 1000 Hz, a single signal duration of 10^{-9} s and a signal strength of 1 MW that corresponds to a generator power of 1 W were gotten. The reference samples without such treatment were gotten too. The microstructure and microstructure of unipolar electroimpuls irradiated and nonirradiated samples of alloys were studied using chemical analysis and micro-X-ray spectral analysis; the hardness of the samples of these alloys was determined as a function of the time of the electric pulse treatment of their melts. Experiments were carried out on the electric pulse irradiation of melts of this composition during their crystallization, including in crucibles of various forms, namely in the form of boats and cups. The effect of the difference in the shape of the crucibles on the hardness and structure of the resulting alloys was estimated. A comparison is made with the results of other studies, where a significant amount of impurities is present in the Al-Cu system alloys. Conclusions are drawn about the relationship between the change in the hardness of alloys, both with a change in the duration of unipolar electric pulse treatment of their melts, and with a change in the amount of impurities in them due to this very treatment of their melts. The reasons for such changes are also discussed. The results of chemical analysis, micro-X-ray spectral analysis, hardness measurements are summarized in three tables and are represented by four figures of micro and macrostructure of the samples of the studied alloys.

References

- [1] N.A. Sarycheva. New methods of influence on melts of non-ferrous metals. Proceedings of the V International Conference "Radiation-Thermal Effects and Processes in Inorganic Materials". Tomsk: TPU Publishing. 2006. P.70-71. (russian)
- [2] V.A. Bukharin, V.V. Krymsky, A.Yu. Uskov, N.A. Shaburova. Calculation of a pulsed electromagnetic field in a conducting medium. Herald of SUSU. Series: Power. 2013. Vol.13. P.26-29. (russian)
- [3] I.E. Ignat'ev, V.V. Krymsky, P.V. Kotenkov, V.F. Balakirev, E.A. Pastukhov, E.V. Ignat'eva. Joint electropulse and low-frequency processing of metallic melts. Metallurgist. 2017. No.4. P.83-86. (russian)
- [4] V.N. Tsurkin, A.V. Melnik. Processes and the nature of melt loading by an electric-discharge oscillator on elastic elements. Part II. Electronic processing of materials. 2009. No.5. P.91-96. (russian)
- [5] I.E. Ignat'ev, V.V. Krymsky, P.V. Kotenkov, V.F. Balakirev, E.A. Pastukhov, E.V. Ignat'eva. Method for the preparation of composite alloys and an installation for its implementation. Patent RU 2625375 C2. Publ. 07/13/2017. Bul. No.20. (russian)
- [6] V.F. Balakirev, V.V. Krymsky, E.H. Ri, Ri Hosen, N.A. Shaburova. Electric pulse treatment of metallic melts. Ekaterinburg: UrB RAS. 2014. 144p. (russian)
- [7] A.I. Ananiev, A.M. Baklunov, E.Yu. Murashev, V.G. Shevchenko. Change in the mechanical properties of the Amg-6 alloy under various combinations of the effects of acoustic oscillations of direct and alternating current. Melt. 2017. No.6. P.528-534. (russian)
- [8] K.V. Nikitin, V.I. Nikitin, I.Yu. Timoshkin, V.A. Glushchenkov, D.G. Chernikov. Processing of melts by magnetic-impulse fields for the purpose of controlling the structure and properties of industrial silumin. News of higher educational institutions. Non-ferrous metallurgy. 2016. No.2. P.34-42. (russian)

Full Paper

I.E. Ignatyev, P.V. Kotenkov, V.V. Krymsky, A.B. Shubin, and V.F. Balakirev

- [9] E.Y. Goyda, V.V. Krymsky, I.E. Ignatyev, P.V. Kotenkov, A.V. Dolmatov, V.F. Балакирев, and E.V. Ignatieva. The influence of unipolar nanosecond electropulse effects on the properties of the alloy Cu-1%Cr. The connection properties of the alloy with the duration of melt processing. *Butlerov Communications*. **2018**. Vol.53. No.2. P.145-152. ROI: jbc-02/18-53-2-145
- [10] Heng Cui, Yaning Zong, Daqiang Cang, Lingzhen Li, Jun Zhang. Improving the solidification structure of commercially pure aluminium with electropulse acting on liquid metal. *Journal of University of Science and Technology Beijing, Mineral, Metallurgy, Material*. **2007**. Vol.14. Iss.4. P.317-320.
- [11] E.H. RE, Ri Hosen., M.A. Ermakov, S.N. Khimukhin, E.A. Dmitriev, A.A. Rybalkin. Control of the structures and properties of low-chromium iron by modification and electropulse treatment of the melt. *Metallurgy of machine building*. **2015**. No.6. P.2-7. (russian)
- [12] A.V. Yakovlev, T.N. Pluzhnikova, D.Yu. Fedotov, A.D. Berezner. The change in the magnetic properties of amorphous metal alloys, caused by external influences. *Bulletin of Tambov University. Series: Natural and technical sciences*. **2016**. Vol.21. No.3. P.1453-1455. (russian)
- [13] I.Sh. Valeev, A.Kh. Valeeva, A.Kh. Akhunova. To the question of heating and cooling of a material when a high-density current pulse is processed. *Fundamental problems of modern materials science*. **2015**. Vol.12. No.2. P.214-216. (russian)
- [14] I.E. Ignat`ev. On the ultimate strength as a parameter in models of various processes. Proceedings of the XII Russian Seminar "Computer Modeling of the Physicochemical Properties of Glasses and Melts". *Kurgan: Kurgan State University*. **2014**. P.26-27. (russian)
- [15] I.E. Ignat`ev, A.B. Shubin. To the question of the vibrational parameters ensuring the production of copper-gallium paste. Proceedings of the scientific and practical conference with international participation "Prospects for the development of metallurgy and machine building using completed fundamental research and R & D". *Ekaterinburg: The Urals Worker*. **2015**. P.359-361. (russian)
- [16] I.E. Ignatyev, A.B. Shubin, and E.V. Ignatieva. Calculation of parameters of vibration mixing metal composites of copper-gallium. *Butlerov Communications*. **2015**. Vol.43. No.7. P.94-99. ROI: jbc-02/15-43-7-94
- [17] A.B. Shubin, E.V. Ignatieva, and I.E. Ignatyev. Producing of the metallic compositions from the mixes of copper-containing powders and gallium melts: determination of optimum vibration treatment parameters. *Butlerov Communications*. **2016**. Vol.45. No.3. P.116-120. ROI: jbc-02/16-45-3-116
- [18] V.F. Balakirev, V.V. Krymsky, B.A. Kulakov, Ri Hosen. Electropulse nanotechnology. *Ekaterinburg: UrB RAS*. **2009**. 141p. (russian)
- [19] K.V. Nikitin, V.I. Nikitin, V.A. Glushchenkov, D.G. Chernikov. Influence of modification and magnetic-pulse treatment of melts on the structure and physical properties of deformable alloys of the Al-Mg system. *The caster of Russia*. **2017**. No.11. P.13-19. (russian)