

Modeling of the gas reduction of metals process from multi-component oxide melt in the bubbled layer

© Alexandr S. Vusikhis,⁺ Leopold I. Leontiyev,*

Victor P. Chentsov, and Evgeny N. Selivanov

Institute of Metallurgy, Ural branch of the RAS (Russia). Amundsen St., 101.

Yekaterinburg, 620016, Russia. Phone: +7 (343) 232-91-01. E-mail: pcmlab@mail.ru

*Supervising author; ⁺Corresponding author

Keywords: methodology; thermodynamic modeling; kinetics; recovery; gas; bubbling; multicomponent oxide melt; metal.

Abstract

A technique is proposed for the kinetics of oxide melt bubbling by various reducing gases description. The theory uses thermodynamic modeling terms.

The following assumptions are used in the theory: one-cycle calculation is performed for "melt - single gas bubble" system; at the "floatation up" of a single bubble in the "melt-gas" system, equilibrium is reached; during interaction with a next portion of gas the equilibrium content of oxides extends over the entire melt volume, the amount of metal reduced in the current cycle is output from the system and is not taken into account in the next cycle.

The method is tested for the NiO-FeO-Al₂O₃-SiO₂-CaO-Mg-CO-CO₂ system. Influence of gas quantity in a single bubble to the calculation results was analyzed preliminary. The B₂O₃-CaO-NiO-CO system was used for this purpose, with the of nickel oxide amount in the system equal to one mole and the CO contents in the single bubble is equal to 0.001, 0.01, 0.1 and 1.0 mole respectively. It was shown that an increase of the gas quantity in the bubble has little effect to the results accuracy, but reduces the calculation cycles number.

Comparative analysis of such calculated and experimental indicators as the oxide melt composition, elements reduction degree, the mass ratio of the oxide and metallic phases, the equilibrium composition of the gas, etc., depending on the amount of gas introduced, showed that the proposed technique can be used for a qualitative analysis of the interaction processes for multicomponent oxide melts with different reducing gases compositions. A slight difference between calculated and experimental data can be caused, among other things, by choosing the gas quantity in one bubble.

Литература

- [1] Yu.B. Shmonin. Pyrometallurgical depletion of non-ferrous metallurgy slags. *Moscow: Metallurgy*. **1981**. 132p. (russian)
- [2] Yu.P. Kupryakov. Slag copper smelting production and processing. *Moscow: Metallurgy*. **1987**. 200p. (russian)
- [3] A.V. Vanyukov, N.I. Utkin. Complex processing of copper and nickel raw materials. *Chelyabinsk: Metallurgy*. **1988**. 432p. (russian)
- [4] K.S. Sanakulov, A.S. Khasanov. Processing of slag copper production. *Tashkent: Fan*. **2007**. 202p.
- [5] B.C. Morachevskaya, A.I. Buchbinder. Interaction of a melt of oxidized nickel ore with carbon monoxide, hydrogen and natural gas. *Bulletin of Non-ferrous Metallurgy*. **1968**. No.4. P.24-28. (russian)
- [6] M.R. Rusakov. Depletion of slag melts by purging it with reducing gases. *Non-ferrous metals*. **1985**. No.3. P.40-42. (russian)
- [7] V.B. Fomichev, M.V. Knyazev, A.A. Ryumin, et al. Investigation of the slag depletion process by purging it by different partial oxygen pressures gas mixtures. *Non-ferrous metals*. **2002**. No.9. P.32-36. (russian)
- [8] A.A. Komkov, R.I. Kamkin. Behavior of copper and impurities during the purging of copper-smelting slag by CO-CO₂ gas mixture. *Non-ferrous metals*. **2011**. No.6. P.26-31. (russian)
- [9] T.M. Makhmadiyarov, V.I. Deev, I.F. Khudyakov. Kinetics of copper oxide reduction by carbon monoxide from silicate melts. *News of the USSR Science Academy. Metals*. **1974**. No.4. P.34-37. (russian)

- [10] Lyamkin S.A., Krasikov S.A., Lepinsky B.M., Kudryashov V.N. Study of Lead reduction kinetics by hydrogen from molten borates. Physicochemical studies of metallurgical processes. *Sverdlovsk: Ural Polytechnic Institute*. 1982. Iss.10. P.100-107. (russian)
- [11] V.M. Smirnov, B.A. Kukhtin, G.A. Komlev. Kinetics of nickel and cobalt reduction by carbon monoxide from silicate melt. *Non-ferrous metallurgy*. **1985**. No.2. P.36-40. (russian)
- [12] S.A. Krasikov, S.A. Lyamkin. Kinetics of Copper reduction from molten slag by Carbon monoxide. *Non-ferrous metals*. **1994**. No.7. P.19-21. (russian)
- [13] A.S. Vusikhis, A.N. Dmitriev, L.I. Leontiev, S.V. Shavrin. Kinetic features of the reduction processes of metal oxides from the melt by gas-reducing agent in bubbling layer. *Proceedings of Conf. "Modeling, software and science-intensive technologies in metallurgy"*. Novokuznetsk. **2001**. P.61-68. (russian)
- [14] A.S. Vusikhis, A.N. Dmitriev, L.I. Leontiev, S.V. Shavrin. Kinetics of metal oxides reduction from the melt by reduction gas in the bubbled layer. *Materials Science*. **2002**. No.10. P.30-34. (russian)
- [15] S.V. Shavrin, I.N. Zakharov, B.V. Ipatov. Kinetic regularities of slag reduction by the gas. News of the USSR Science Academy. *Metallurgy and mining*. **1964**. No.3. P.22-31. (russian)
- [16] G.K. Moiseev, G.P. Vyatkin. Thermodynamic modeling in the nonorganic systems: Tutorial. *Chelyabinsk: South Ural State University*. **1999**. 256p. (russian)
- [17] H.Y. Sohn. Process Modeling in Non-Ferrous Metallurgy. In: *Treatise on Process Metallurgy: Industrial Processes* (Ed. by S. Seetharaman). Oxford: Elsevier Ltd. **2014**. Chapter 2.4. P.701-838.
- [18] C.A. Pickles, C.T. Harris, J. Peacey, J. Forster. Thermodynamic analysis of the Fe-Ni-Co-Mg-Si-O-H-S-C-Cl system for selective sulphidation of a nickeliferous limonitic laterite ore. *Miner. Eng.: An International Journal Devoted to Innovation and Developments in Mineral Processing and Extractive Metallurgy*. **2013**. Vol.54. P.52-62.
- [19] A.A. Komkov, R.I. Kamkin. Reducing Treatment of Copper-smelting Slag: Thermodynamic Analysis of Impurities Behavior. *Journal of the Minerals, Metals and Materials Society*. **2011**. Vol.63. No.1. P.73-76.
- [20] A.A. Komkov, E.A. Ladigo, V.P. Bistrov. Thermodynamic analysis of the reduction depletion process of the slags rich by Copper and Nickele. *News of High School Institutes. Non-ferrous metallurgy*. **2002**. No.4. P.7-14. (russian)
- [21] C.A. Pickles. Thermodynamic analysis of the selective carbothermic reduction of electric arc furnace dust. *Journal of Hazardous Materials*. **2008**. Vol.150. P.265-278.
- [22] S.N. Tyushnyakov, and E.N. Selivanov. Thermodynamic simulation of phase formation during cooling of zinc-containing cooper-smelting slag. *Butlerov Communications*. **2015**. Vol.43. No.9. P.102-107. ROI: jbc-02/15-43-9-102
- [23] M.V. Krashennnikov, L.A. Marshuk, L.I. Leontiev. Selective reduction of Nickel from oxide melt. *Melts*. **1998**. No.4. P.45-48. (russian)
- [24] N.I. Gran, B.P. Onischin, E.I. Myzel. Electric melting of the oxidized nickel ores. *Moscow: Metallurgy*. **1971**. (russian)