Full Paper	Thematic Section: Research into New Technologies.
Reference Object Identifier – ROI: jbc-02/18-55-9-58	Subsection: High Energy Substances.
Publication is available for discussion in the framework of the on-li	ne Internet conference "Butlerov readings".
http://butlerov.com/readings/	<u> </u>
Submitted on July 10, 2018.	

Features of some methods of obtaining ultra-and nanodisperse powders hexanitrohexaazaisowurtzitane, explosive properties of powders and compositions on their basis

© Popok Vladimir Nikolaevich, Popok Nikolay Ivanovich

Open Joint Stock Company «Federal Research and Production Center "ALTAI" Sotsialisticheskaya St., 1. Biysk, 659322. Altai Region. Russia.

Phone: +7 (3854) 301937 E-mail: vnpopok@mail.ru

Keywords: hexanitrohexaazaisowurtzitane, dispersion, ultrasonic spraying, mechanical impact, cocrystal, shock-wave sensitivity, sensitivity to mechanical influences.

Abstract

The results of the analysis of the peculiarities of obtaining ultra- and nanodisperse powders hexanitrohexaazaisowurtzitane (HNIW, CL-20) are presented by methods of ultrasonic dispersion of its solutions, mechanical modification in the friction installation, and also destruction of cocrystals. It is shown that these methods allow obtaining a wide range of required particle sizes. As a result of application of these methods the agglomerated product requiring additional treatment for destruction of agglomerates is obtained. Application of concentrated suspensions HNIW in water or water-etanole environment allows to receive at use of a friction installation blocks product even at unfavorable initial bipiramidalnoy form of particles with preservation of polymorphic modification. It is established, that at ultrasonic dispersion of solutions HNIW in volatile solvents spherical agglomerates in diameter more than several microns from nanoscale particles contain large emptiness. Agatirovannaya surface of some spherical agglomerates is caused, apparently, by processes of recrystallization at absorption of vapors of a solvent. For destruction of agglomerates it is suggested to use ultrasonic influence on water or water-etanole suspension at low concentration of agglomerated product. The method of obtaining ultra- and nanodisperse powders HNIW destruction of its cocrystals with solvents is supplemented by destruction of molecular complexes HNIW with polar polymers. If the product is allocated from the destroyed complex HNIW/polymer it is expedient to use soluble in precipitators (water, etanole, etc.) polymers. The explosive properties of some of the product samples obtained by different methods are analyzed. Additional processing of the product received by ultrasonic dispersion with destruction of agglomerates allows to reduce its sensitivity to impact and friction of shock character in ~2 times. The standard methods tested shock wave sensitivity of model compositions on the basis of HNIW, obtained by different methods. It is shown, that replacement of a part of microdispersed HNIW on ultra- and nanodispersed allows to raise a threshold of shock-wave initiation of detonation of samples from 1.2-1.5 GPa to 1.9-2.1 GPa. The carried out works confirm necessity of use of multistage processes for reception of ultraand nanodispersed HNIW.

References

- [1] B. Huang, M. Cao, F. Nie, etc. Construction and Properties of Structure and Size-controlled Micro/nano-Energetic Materials. *Defence Technology.* **2013**. No.9. P.59-79.
- [2] J. Li, T.B. Brill. Nanostructured Energetic Composites of CL-20 and Binders Synthesized by Sol Gel Methods. Propellants. *Explosives, Pyrotechnics*. **2006**. Vol.31. No.1. P.61-69.
- [3] N.A. Holevo. Sensitivity of explosives to the impact. *Moscow: Mashinostroenie.* 1974.118p. (russian)
- [4] V.N. Popok, N.I. Popok, and Yu.A. Pivovarov. Influence of dispersion and polymorphic modification on explosive characteristics, thermal decomposition and combustion of CL-20 and composite power materials on its basis. *Butlerov Communications*. **2017**. Vol.49. No.3. P.147-155. ROI: jbc-02/17-49-3-147
- [5] V.N. Popok, N.V. Bichyn, N.I. Popok, and N.V. Shein Mechanical activation of co-crystallization of some nitro compounds. *Butlerov Communications*. **2013**. Vol.34. No.5. P.106-123. ROI: jbc-02/13-34-5-106
- [6] G.V. Teplov, N.V. Bychin, I.I. Zolotukhina, and V.N. Popok. Synthesis of ultrafine CL-20 crystals by means of destruction of co-crystals on its base with some polar solvents. *Butlerov Communications.* **2017**. Vol.49. No.3. P.101-107. ROI: jbc-02/17-49-3-101

58	© Butlerov Communications. 2018. Vol.55. No.9.	Kazan. The Republic of Tatarstan. Russia.

^{*}Supervising author; *Corresponding author

FEA	TURES OF	F SOME	МЕТНО	DS OF	7OB	TAINING	G ULTR	A-AND	NANOD.	ISPERSE POWDERS		58-66
	TINE	1 5			• .	•			, ,	444	 D 1	

- [7] V.N. Popok. Research on hexanitrohexaazaisowurtzitane/polymer co-crystallizate properties. *Butlerov Communications*. **2012**. Vol.30. No.6. P.132-143. ROI: jbc-02/12-30-6-132
- [8] V.N. Popok, and K.F. Il'inykh. Thermal explosion of mixed energy materials on the basis of various combustible binders and oxidizers. *Butlerov Communications*. **2013**. Vol.33. No.3. P.42-48. ROI: jbc-02/13-33-3-42
- [9] V.N. Popok, N.V. Bichyn, and N.I. Popok. Research cocrystals on a basis hexanitrohexaazaisowurtzitane and trininrotoluole, received by various methods. *Butlerov Communications*. **2012**. Vol.30. No.4. P.84-92. ROI: jbc-02/12-30-4-84