

Study of the possibility of using diafen FP, sulfenamide C and *N,N'*-dithiodimorpholine of domestic production in rubber mixtures instead of imported analogues

© Egor G. Efimovskiy,¹ Nikolay F. Ushmarin,^{1*} Sergey I. Sandalov,¹ Nikolay I. Kol'tsov,¹⁺ Natalia A. Kostikova,³ Oksana I. Korneeva,³ Maria M. Antonova,³ and Dmitry I. Klimov³

¹JSC "Cheboksary Production Association named. V.I. Chapaeva". *Socialisticheskay St., 1. Cheboksary, 428006. Russia. E-mail: rtilab.chapaew@mail.ru*

²Department of Physical Chemistry and Macromolecular Compounds. Chuvash State University of I.N. Ulyanov. Moskovsky Ave., 15. Cheboksary, 428015. Chuvash Republic. Russia.

Phone: +7 (8352) 45-24-68. E-mail: koltsovni@mail.ru

³FGUP "State Research Institute of Organic Chemistry and Technology". Entuziastov Highway St., 23. Moscow, 111024. Russia. Phone: +7 (495) 673-75-30, Fax: +7 (495) 673-22-18. E-mail: dir@gosniiocht.ru

*Supervising author; +Corresponding author

Keywords: diafen OP, sulfenamide C, *N,N'*-dithiodimorpholine, technological properties of rubber compounds, elastic-deformation and operational properties of rubber.

Abstract

The article presents the results of a study of various rubber compounds based on rubbers containing, in the composition, made by FGUP GosNIIOHT diafen FP, sulfenamide C and *N,N'*-dithiodimorpholine instead of imported analogues. Rubber compounds were made on a laboratory rubber mixer SKI-3L with Intermix rotors. After a day at room temperature, the rubber mixtures were vulcanized on a vacuum compression machine of column type a firm Panstone 3RT. The main technological indicators of rubber mixtures after their manufacture on the rolls were: ductility, ring modulus and density. These indicators characterize the processability of rubber mixtures in the manufacture of products from them. For the obtained vulcanizates, the elastic-deformation properties (conditional tensile strength, relative elongation at break, Shore A and ISO hardness, bond strength with metal at tearing, and abrasion resistance) were determined by standard methods. To assess the performance properties of rubbers, changes in conditional tensile strength, relative elongation at break, hardness, volume and mass after rubbers aging in corrosive media, as well as relative residual deformation of compression, temperature limit of brittleness and frost resistance were determined. The possibility of using diaphene FP, sulfenamide C and *N,N'*-dithiodimorpholine made by FSUE "GosNIIOHT" as part of various rubber mixtures instead of imported analogs is shown. The obtained rubbers according to the technological, elastic-deformation and operational properties comply with the requirements. These rubbers can be used for the manufacture of rubber-technical products with a special set of elastic-deformation and performance properties, and domestic ingredients manufactured by the Federal State Unitary Enterprise GosNIIOHT can be introduced into production.

References

- [1] N.I. Koltsov, N.F. Ushmarin, A.E. Petrov, N.P. Petrov, N.N. Petrov, and S.M. Verhunov. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 1. Vuhtazine RV/g-s. *Butlerov Communications*. **2010**. Vol.19. No.2. P.79-86. ROI: jbc-02/10-19-2-79
- [2] N.I. Koltsov, N.F. Ushmarin, L.G. Rogozhina, S.A. Issakova, A.V. Jarutkina, A.Y. Plehanova, and M.V. Kuzmin. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 2. Elastid, oxsanoles and factice. *Butlerov Communications*. **2010**. Vol.19. No.3. P.75-82. ROI: jbc-02/10-19-3-75
- [3] N.I. Koltsov, N.F. Ushmarin, A.E. Petrov, N.P. Petrov, N.N. Petrov, and S.M. Verhunov. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 3. Novantox 8 PFDA. *Butlerov Communications*. **2010**. Vol.21. No.9. P.22-28. ROI: jbc-02/10-21-9-22
- [4] N.I. Koltsov, N.F. Ushmarin, L.G. Rogozhina, S.A. Issakova, A.V. Jarutkina, A.Y. Plehanova, and M.V. Kuzmin. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 4. Powder stabilizers on a basis novantox 8 PFDA. *Butlerov Communications*. **2010**. Vol.22. No.10. P.42-50. ROI: jbc-02/10-22-10-42

- [5] N.I. Koltsov, N.F. Ushmarin, N.P. Petrova, Yu.V. Vasileva, A.V. Yarutkina, N.N. Petrova, A.Y. Plekhanova, and M.V. Kuzmin. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 5. Fire retardants on the basis of trichloroethylphosphate combinations. *Butlerov Communications*. **2012**. Vol.29. No.2. P.62-68. ROI: jbc-02/12-29-2-62
- [6] S.I. Sandalov, M.S. Reznikov, N.F. Ushmarin, N.I. Kol'tsov. Development of thermo-aggressive rubber for packer elements. *Bulletin of the Kazan Technol. University*. **2014**. Vol.17. No.9. P.129-132. (russian)
- [7] I.S. Spiridonov, N.F. Ushmarin, S.I. Sandalov, and N.I. Koltsov. The effect of hydrogenated butadiene-nitrile caoutchoucs on the properties of rubber for sealing elements. *Butlerov Communications*. **2017**. Vol.50. No.4. P.45-49. DOI: 10.37952/ROI-jbc-01/17-50-4-45
- [8] I.S. Spiridonov, N.F. Ushmarin, E.N. Egorov, and N.I. Koltsov. Effect of functional ingredients on the technological properties of rubber mixtures for sealing elements. *Butlerov Communications*. **2017**. Vol.51. No.7. P.132-136. DOI: 10.37952/ROI-jbc-01/17-51-7-132
- [9] I.S. Spiridonov, N.F. Ushmarin, S.I. Sandalov, E.N. Egorov, and N.I. Koltsov. Effect of functional ingredients on the physico-mechanical and operational properties of rubber mixtures for sealing elements. *Butlerov Communications*. **2018**. Vol.53. No.1. P.153-157. DOI: 10.37952/ROI-jbc-01/18-53-1-153
- [10] N.S. Pashuk, V.A. Sedykh. Features of the development of the production of antioxidants in Russia and the CIS. *IX scientific-practical conference "Rubber industry. Raw materials, technology. Theses of reports. Moscow*. **2002**. P.212-215. (russian)
- [11] I.E. Andreev, D.I. Klimov, V.V. Prikhodko, N.A. Kostikova. Development of a new promising method of obtaining a rubber stabilizer based on 4-aminodiphenylamine. *Chemistry and technology of organic substances*. **2018**. Vol.5. No.1. P.19-26. (russian)
- [12] Z.G. Sazonova, M.P. Shchekina, N.A. Kostikova, A.G. Golikov. Low-waste method of obtaining N-cyclohexyl-2-benzothiazole sulfonamide. *Chemistry and technology of organic substances*. **2018**. Vol.5. No.1. P.27-33. (russian)