Full Paper

The Reference Object Identifier – ROI: jbc-01/19-60-11-1 Subsection: Technology of the Inorganic Substances. The Digital Object Identifier - DOI: 10.37952/ROI-jbc-01/19-60-11-1

Submitted on November 11, 2019.

Obtaining the conductive SnO₂ films by chemical bath deposition method

© Vladislav I. Rogozin,¹⁺ Vyacheslav F. Markov,^{1,2}* Larisa N. Maskaeva,^{1,2+} Anastasia E. Krasovskava,¹ and Nikita S. Shalagin¹

¹ Physical and Colloidal Chemistry Department. Ural Federal University Named After the First President of Russia B.N. Yeltsin. Mira St., 19. Yekaterinburg, 620002. Sverdlovsk Region. Russia Phone: +7 (343) 375-93-18. E-mail: mln@ural.ru

² Ural State Fire Service Institute of Emergency Ministry of Russia. Mira St., 22. Yekaterinburg, 620022. Sverdlovsk Region. Russia. Phone: +7 (343) 360-81-68.

*Supervising author; ⁺Corresponding author *Keywords:* ionic equilibria, hydrochemical deposition, tin dioxide, conductive metal oxides, thin films.

Abstract

Thanks to such unique properties as transparency and conductivity tin dioxide often utilize as transparent contact layer to produce displays, solar cells, and sensor devices. Hydrochemical method of deposition SnO₂ films is a perspective due to its simplicity, and economical efficiency. The ionic equilibria analysis was carried out and the boundary conditions of $Sn(OH)_2$ solid phase formation in the $(Sn^{2+} - H_2O - H_2O)$ OH » system calculated. It was established, that tin(II) hydroxide may be obtain in the range 2 < pH < 12. Preliminary results allow to determinate an optimal mixture sourcess interval 1 < pH < 5. Revealed, that the thickness of the Sn(OH)₂ films strongly depends on the solution pH. Maximum value of 488 nm reached at pH = 8. Conductive SnO_2 layers were obtained on a glass and sitall substrates with simultaneously presence of antimony chloride and ammonium fluoride followed by annealing in air. The thickness vs temperature and thickness vs tin initial salt concentration dependences were installed. The uniform tin hydroxide layers with a thickness of \sim 74 nm may be synthesized under pH = 2 conditions. By the electron microscopy method the average particle size was established changing from 200 to 400 nm for as-synthesized films, to ~ 20 nm for annealed which indicates the nanostructure nature of the films. The morphology, elemental composition and conductive properties of deposited films were investigated before and after heating stage. Studying the annealing temperature influence at the film resistance were identified a three temperature ranges within which the films sharply differ in their conductive properties, which is associated with phase and structural transformations in them. Shown, that the most conductive SnO₂ films with the omic resistance 3-5 kOm/sm were obtained at the temperature range 620-870K.

References

- [1] S.I. Rembeza, E.S. Rembeza, T.V. Svistova, N.N. Kosheleva, V.M.K. Al Tameemi. The effect of surface modification by catalysts on the gas sensitivity of $SnO_2 + 3\%$ SiO₂ films. *PTS*. **2015**. No.49(9). P.1273. (russian)
- [2] B. Touati, A. Gassoumi, C. Guasch, N.K. Turki. Cd²⁺ doped PbS thin films for photovoltaic applications: Novel low-cost perspective. Materials Sci. in Semiconductor Proc. 2017. Vol.67. P.20-27.
- [3] R.M. Pecherskava, E.A. Pecherskava, A.M. Metalnikov, V.I. Kondrashin, V.A. Soloviev. Synthesis and properties of nanocrystalline tin dioxide films obtained by aerosol pyrolysis. University News. Physics. 2012. Vol.24. No.4. P.237-241. (russian)
- [4] S. Ebrahimiasl, W. Yunus, K. Anuar, Z. Zulkarnain. Nanocrystalline SnO_x (x = 1–2) thin film using a chemical bath deposition method with improved deposition time, temperature and ph. Sensors. 2011. Vol.11. P.9207-9216.
- [5] J.H. Adawiya, S.S. Suaad, H.M. Asma. A study of morphological, optical and gas sensing properties for pure and Ag doped SnO₂ prepared by Pulsed Laser Deposition (PLD). *Energy Procedia*. 2013. Vol.36. P.776-787.
- [6] A. Benhaoua, A. Rahal, B. Benhaoua, M. Jalaci. Effect of fluorine doping on the structural, optical and electrical properties of SnO₂ thin films prepared by spray ultrasonic. *Superlattices Microstruct.* 2014. Vol.70. P.61-69.
- [7] T. Jager, B. Bissig, M. Dobeli, A.N. Tiwari, Y.E. Romanyuk. Thin films of SnO₂:F by reactive magnetron sputtering with rapid thermal post-annealing. Thin Solid Films. 2014. Vol.553. P.21-25.

Full Paper

V.I. Rogozin, V.F. Markov, L.N. Maskaeva, A.E. Krasovskaya, and N.S. Shalagin

- [8] H. Cheng, D. Tian, K. Huang. Properties of SnO₂ Films Grown by Atomic Layer Deposition. *Procedia* Engineering. 2012. Vol.36. P.510-515.
- [9] E.V. Berlin, L.A. Seidman. Ion-plasma processes in thin-film technology. *Moscow: Technosphere.* 2010. 528p. (russian)
- [10] D.A. Zuev, A.A. Lotin, O.A. Novodvorsky, F.V. Lebedev, O.D. Hramova, I.A. Petukhov, F.N. Putilin, A.N. Shatokhin, M.N. Rumvantseva, A.M. Gaskov, Pulse laser deposition of ITO thin films and their characteristics. PTS. 2012. Vol.46. No.3. P.425-429. (russian)
- [11] G.E. Patil, D.D. Kajale, D.N. Chavan, N.K. Pawar, P.T. Ahire, S.D. Shinde, V.B. Gaikwad, G.H. Jain. Synthesis, characterization and gas sensing performance of SnO₂ thin films prepared by spray pyrolysis. Bulletin of Materials Science. 2011. Vol.34. No.1. P.1-9.
- [12] A. Bandara, K. Murakami, M.G. Rajapakse, P.V.V. Jayaweera, M. Shimomura, H.M.N. Bandara, D. Liyanage, E.V.A. Premalal. Versatile synthesis of fluorine-doped tin (IV) oxide one-dimensional nanostructured thin films. Thin Solid Films. 2017. Vol.621. P.229-239.
- [13] O.L. Bersirova, L.I. Brook, A.I. Dikusar, M.I. Karaman, S.P. Sidelnikova, A.V. Simashkevich, D.A. Sherban, Yu.S. Yapontseva. Thin films of titanium and tin oxides and semiconductor structures based on them, obtained by pyrolytic atomization: manufacturing, characterization and corrosion properties. Electron. processing of materials. 2007. No.6. P.40-49. (russian)
- [14] V.F. Markov, L.N. Maskaeva, P.N. Ivanov. Hydrochemical deposition of metal sulfide films: modeling and experiment. Ekaterinburg: Ural Branch of the Russian Academy of Sciences. 2006. 218p. (russian)
- J.N. Butler. Ionic equilibrium. Leningrad: Chemistry. 1973. 483p. (russian) [15]
- Yu.Yu. Lurie. Handbook of analytical chemistry. Moscow: Chemistry, 1989, 448p. (russian) [16]
- T.N. Deikova, V.R. Mirolyubov, S.F. Katyshev. Physico-chemical laws of obtaining hydrated tin and [17] antimony oxides by chemical deposition. A New Look. International scientific messenger. 2013. No.1. P.122-127. (russian)
- N.M. Ovechkina, V.N. Semenov, A.N. Lukin. Complexation processes during the deposition of SnS [18] and SnS₂ films. Cond. environment and interphase borders. 2009. Vol.11. No.3. P.234-238. (russian)
- [19] Миронов М.П., Лошкарева Л.Д., Маскаева Л.Н., Марков В.Ф. Кинетико-термодинамические исследования осаждения селенида олова(II) в трилонатной системе селеномочевиной. Бутлеровские сообщения. **2010**. Т.19. №1. С.25-31. ROI: jbc-01/10-19-1-25; [М.Р. Mironov, L.D. Loshkareva, L.N. Maskaveva, and V.F. Markov, Hydrochemical synthesis of chalcogenide metal films. Part 3. Kinetic-thermodynamic research of sedimentation of tin(II) selenide in trilonate system of selenourea. Butlerov Communications. 2010. Vol.19. No.1. P.25-31. ROI: jbc-02/10-19-1-25]
- [20] S.I. Rembeza, N.N. Kosheleva, E.S. Rembeza, T.V. Svistova, Yu.V. Shmatova, X. Gang. Electrophysical and gas-sensitive properties of semiconductor nanostructured SnO₂: ZrO₂ films. PTS. **2011**. Vol.45. No.5. P.612-616. (russian)
- [21] S.S. Dobrosmyslov, V.I. Kirko, G.E. Nagibin, Z.I. Popov. The electronic structure of tin dioxide upon doping with Sb and V. Jurnal of Siberian Federal University. Technology and Engineering. 2014. No.7. P.146-153. (russian)
- [22] I.V. Siney. Temperature dependence of the resistance of thin-film tin dioxide-based resistors. Dis... *Phys.-Math.* 05.27.01. Saratov. **2014**. 209p. (russian)
- T. Dinh. Equilibrium and nonequilibrium processes in the systems $"Sn^{2+} H_2O OH^{--}; "Pb^{2+} H_2O H_2O OH^{--}; "Pb^{2+} H_2O OH^{--}; "$ [23] OH⁻"; "Cu²⁺ – H₂O – OH⁻ – NH₃." *Dis ... can.chem.science*. 02.00.04. *Kazan*. **2015**.196p. (russian)
- R. Udayakumar, V. Khanaa, T. Saravanan. Synthesis and structural characterization of thin films of [24] SnO₂ prepared by spray pyrolysis technique. *Indian Jour. Of Science and Technology*. 2013. No.6. P.4754-4757.
- [25] V.V. Ivanov, I.A. Sidorak, A.A. Shubin, L.T. Denisova. Preparation of SnO2 powders by decomposition of thermally unstable compounds. Jour. of Siberian Federal University. Technology and Engineering. 2010. No.3. P.189-213. (russian)
- [26] R.A. Lidin, V.A. Molochko, L.L. Andreeva. Chemical properties of inorganic substances. 3rd ed. Corrected. Moscow: Chemistry. 2000. 480p. (russian)
- [27] R. Ripan, I. Chetyanu. Inorganic chemistry. Chemistry of metals. Vol.1: translated from romanian. Moscow: Mir. 1971. 561p. (russian)
- M.H.A. Selma, K.E. Abdulhussain, S.S. Amel. Influence of annealing temperature on the characteristics [28] of nanocrystalline SnO₂ thin films produced by Sol–Gel and chemical bath deposition for gas sensor applications. Surface. Review and Lett. 2017. Vol.24. No.7. 1750104 (13p.)