

Butlerov Communications A Advances in Organic Chemistry & Technologies ISSN 2074-0948 (print)

2021. Vol.2, No.4, Id.14. Journal Homepage: https://a-journal.butlerov.com/



Full Paper

Thematic section: Preparative Research. *Subsection:* Organic Chemistry.

The Reference Object Identifier – ROI-jbc-A/21-2-4-14 The Digital Object Identifier – DOI: 10.37952/ROI-jbc-A/21-2-4-14 Received 18 August 2021; Accepted 21 August 2021

Application of a hydrogenolysis catalyst for the synthesis of high-technology products for civilian industry

Vyatcheslav N. Belyaev, Yulia T. Lapina,*⁺ Irina I. Zolotukhina, and Ivan I. Kompanietzh

Stock Company Federal Research and Production Center "Altai". Socialistitcheskaya St., 1. Biysk, 659322. Altai Region. Russia. Phone: +7 (3854) 30-19-05. E-mail: post@frpc.secna.ru

*Supervising author; *Corresponding author *Keywords:* sibunite based palladium, catalyst, hydrogenation, hydrogenolysis.

Abstract

The technology of obtaining and processing a Pd/S type hydrogenolysis catalyst (palladium on sibunite) was developed and put into production at "FR&PC "Altai" enterprise For the synthesis of a high-energy oxidizer 2,4,6,8,10,12-hexanitro 2,4,6,8,10,12-hexaazaisowurtzitane (CL-20) that is a new and the most powerful military product to date. The brand of hydrogenolysis catalyst is a very labor-intensive and high-tech semi-finished product participating in the key synthetic stages of CL-20 production – catalytic hydrogenolysis, including debenzylation and subsequent acylation of 2,4,6,8,10,12-hexabenzyl 2,4,6,8,10,12-hexaazaiso-wurtzitane (GB).

As part of the diversification of high-tech products production for civilian industry, various applications of the catalyst produced by "FR&PC "Altai" in various organic synthesis reactions which are described in the article were studied.

The hydrogenolysis catalyst produced by "FR&PC "Altai" was successfully tested in the preparative synthesis of various pharmacological substances such as analgesics, precursors, adrenomimetics, biologically active substances (thiowurcin, mezaton and its derivatives – epinephrine and norepinephrine, dihydroco-deinone, dihydrobetulinic acid; derivatives of aminocaproic acid and diaminofluorenone). Good results were also shown on the use of a hydrogenolysis catalyst that was produced by SC "FR&PC "Altai" in the synthesis of technical chemistry products and dual-use organic substrates, such as the triatomic aromatic alcohol phloroglucin and the frame polycyclic amine 2,6,8,12-tetraacetyl 2,4,6,8,10,12-hexaazaisowurtzitane (TADA). Thus, the possibility of using a catalyst produced by SC "FR&PC "Altai" in the processes of hydrogenation and hydrogenolysis of functionally different organic compounds has been demonstrated. It gives great opportunities to diversify the manufacture of high-tech dual-use and civilian products by SC "FR&PC "Altai".

Copyright © Butlerov Heritage Ltd. & Butlerov Scientific Foundation

For citation: Vyatcheslav N. Belyaev, Yulia T. Lapina, Irina Iv. Zolotukhina, Ivan Ig. Kompanietzh. Application of a hydrogenolysis catalyst for the synthesis of high-technology products for civilian industry. *Butlerov Communications A*. **2021**. Vol.2. No.4. Id.14. DOI: 10.37952/ROI-jbc-A/21-2-4-14

References

- Pat. 2641694 Ru. A method for obtaining a catalyst and a method of its application for repeated use in the industrial process of two-stage hydrogenolysis in the production of 2,4,6,8,10,12-hexanitro-2,4,6,8,10,12-hexaazatetracyclo[5,5,0,0^{3,11},0^{5,9}]dodecane. N.V. Rogotovskaya, Yu.T. Lapina, V.S. Orlova, etc. (Russian)
- [2] K.A. Lopatina, S.G. Krylova, E.A. Safonova et al. A new analgesic based on hexaazaisovurcitan: the possibility of using it in oncological practice. *Siberian Oncological Journal*. 2020. Vol.19. No.2. P.76-81. (Russian)
- [3] *Pat. 2610695 Ru.* A method for producing 2,6,8,12-tetraacetyl 2,4,6,8,10,12-hexaazatetracyclo [5,5,0,0^{3,11}, 0^{5,9}] dodecane. I.I. Kompaniets, A.A. Yakovlev, I.I. Zolotukhina. (Russian)
- [4] I.H. Feldman, A.I. Lutenberg. Obtaining dihydroxycodeinone hydrochloride from thebaine. *Journal of Applied Chemistry*. 1945. Vol.XVII. Iss.11-12. P.715-717. (Russian)
- [5] R.V. Laxman. Butylene and its products. J. Indian Chem Soc. 1986. Vol.63. No.5. P.510-521.
- [6] V.A. Kuzmina, Yu.T. Lapina, S.V. Sysolyatin. Catalytic hydrogenation of 2,4,6trinitrobenzoic acid. *Polzunovsky Bulletin*. 2008. No.3. P.129-131. (Russian)
- [7] *Pat. 5892060 USA*. Method for the preparation of (+)-calanolide A and analogues thereof. M.T. Flavin, A. Khilevich, D. Zembower, J.D. Rizzo (USA).
- [8] Vyatcheslav N. Belyaev, Yulia T. Lapina, Irina Iv. Zolotukhina, Ivan Ig. Kompanietzh. Application of a hydrogenolysis catalyst for the synthesis of high-technology products for civilian industry. *Butlerov Communications*. 2021. Vol.68. No.10. P.66-71. DOI: 10.37952/ROI-jbc-01/21-68-10-66 (Russian)